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(54) Injector for Coupled Pipe

(72) Cox, Don C.,  
U. S. A.

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U. S. A.

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INJECTOR FOR COUPLED PIPE

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BACKGROUND OF THE INVENTION

Field of the Invention

This invention relates to well tools. More particularly, it relates to apparatus for and methods of injecting coupled pipe into a well and removing it therefrom with an improved injector apparatus which is capable of handling both coupled pipe and coil tubing with the additional capability of rotating either of these flow conductors in a well to perform downhole operations.

10 Description of the Prior Art

It is common practice to run coil tubing into and out of wells through use of a coil tubing injector. Recently, coil tubing injectors have been improved to enable them to rotate a length of coil tubing in a well to perform downhole operations. Such improved injector made it possible to add jointed, even coupled pipe, to the upper end of coil tubing in the well and to even raise or lower the pipe/coil tubing string while being rotated. Such improved injector together with methods of treating wells employing its use is the subject of U. S.

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- 1 Patent ~~4,515,220~~ which issued on May 7, 1985 to Phillip S. Sizer, Don C. Cox, and Malcolm N. Council for APPARATUS AND METHOD FOR ROTATING COIL TUBING IN A WELL.

Known published prior art which may be pertinent to this present application includes the following U. S. Patents.

3,191,450	3,215,203	3,285,485
3,313,346	3,559,905	3,677,345
3,754,474	4,085,796	4,251,176
4,515,220		

- 10 U. S. Patent 3,191,450 which issued June 29, 1965 to J. H. Wilson teaches means for rotating pipe while raising or lowering the same.

U. S. Patent 3,215,203 issued to P. S. Sizer on November 2, 1965. This patent teaches forcing jointed pipe  
15 into or out of a well through use of hydraulically powered snubbing apparatus.

U. S. Patent 3,285,485 which issued November 15, 1966 to D. T. Slator teaches injector apparatus for injecting coupled pipe into a well. Its pair of endless chains squeeze the pipe  
20 therebetween. Forces are applied to the chains through single-tree type linkages which offer a degree of flexibility which will permit a pipe coupling or other enlargement to pass through the device. This apparatus has not proved practical because the higher squeeze loads necessitated by high well

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1 pressure and/or great working depths cause the device to squeeze the pipe couplings so severely out of shape that the pipe string cannot be disassembled by unscrewing the threaded joints as the pipe string is removed from the well.

5 U. S. Patent 3,313,346 which issued to R. V. Cross on April 11, 1967 teaches methods of and apparatus for working in a well without a derrick through use of coil tubing and a coil tubing injection apparatus.

10 U. S. Patent 3,559,905 issued to Alexander Palynchuk on February 2, 1971. This patent teaches apparatus and methods for running sucker rods into a well and removing them therefrom continuously through use of an injection device operating in the manner of a coil tubing injector.

15 U. S. Patent 3,677,345 which issued on July 18, 1972 to P. S. Sizer discloses apparatus and method for making up a pipe string as the string is run continuously into the well, or disassembling the string as it is removed continuously from the well.

20 U. S. Patent 3,754,474 issued to Alexander Palynchuk on April 28, 1973 and discloses gripper pads for use in drive chains in sucker rod injectors.

25 U. S. Patent 4,085,796 was issued to Malcolm N. Council on August 25, 1978 and discloses hydraulically powered apparatus for snubbing pipe into or out of a well. this apparatus having a plurality of hydraulic cylinders which can

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1 be used in various combinations to provide a range of speeds  
and forces.

U. S. Patent 4,251,176 which issued to Phillip S. Sizer,  
et al. on February 17, 1981 discloses a hydraulically actuated  
5 pipe snubbing apparatus wherein the length of the stroke of  
the pipe moving portions is equal to twice the length of the  
hydraulic cylinder.

U. S. Patent No. ~~4,515,220~~ issued to Phillips S. Sizer,  
Don C. Cox, and Malcolm N. Council on May 7, 1985. This patent  
10 discloses a coil tubing injector and a quill therefor. This  
apparatus permits running coil tubing into a well to desired  
depths, cutting the coil tubing, placing a quill around the  
upper end portion of the coil tubing, adding jointed pipe to  
the upper end of the coil tubing, gripping the pipe with a  
15 rotating gripper on the quill, and gripping the quill in the  
coil tubing injector. The coil tubing can be lowered further  
by adding more pipe to its upper end, can be rotated by the  
rotatable gripper on the quill, and can, if desired, be moved  
longitudinally and rotatably simultaneously as required, all  
20 for performing operations downhole, such as light drilling  
operations for removing sand bridges and similar obstructions.

Of the prior patents discussed above, patents 3,285,485  
to D. T. Slator, 3,559,905 to Alexander Palynchuk, and  
4,515,220 to Phillip S. Sizer, et al. appear to be the most  
25 pertinent.

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1       None of the prior art with which applicant is familiar  
discloses an injector device having a chain drive mechanism  
with two longitudinally spaced apart gripping areas either one  
of which is capable of gripping and driving the pipe string and  
5   being selectively, individually and independently operated,  
permitting each of these gripping sections to open in turn so  
that a pipe coupling or other similar enlargement may pass  
through the device, one of the gripping sections always driving  
the pipe while the other gripping section is opened or released  
10   to permit passage of such coupling or enlargement, the forces  
applied to each of the gripping areas being transmitted to the  
drive chains through use of pressure beams which are moved  
toward and away from the pipe string by hydraulic means.

15

SUMMARY OF THE INVENTION

      This invention is directed to apparatus for injecting  
pipe or tubing into a well, this apparatus comprising a frame  
in which a pair of opposed endless drive chains are disposed in  
a common plane in spaced apart relation to provide therebetween  
20   a pathway for pipe, and each with an upper and lower pressure  
beam therewithin, the upper pressure beams being spaced apart  
and being movable toward and away from the pathway to apply a

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1 gripping force to the pipe in the pathway or to release such  
gripping force, the lower pressure beams operating exactly  
like the upper pressure beams, the upper pressure beams being  
actuatable independently from the lower beams, and vice versa,  
5 and means for driving the drive chains in either direction to  
drive pipe or tubing into or out of a well, couplings or other  
similar enlargements in the pipe being moved through the  
injector apparatus by opening the first gripping area while  
driving the pipe until the coupling or similar enlargement  
10 reaches the non-gripping area between the two gripping areas,  
then engaging the first gripping area and afterwards releasing  
the second gripping area to permit the coupling or similar  
enlargement to pass on through the apparatus, the pipe or  
tubing not necessarily stopping during the time the coupling or  
15 similar enlargement is passing through the injector apparatus.

The methods are directed to running a pipe string into  
or removing it from a well using a pipe injection apparatus  
capable of engaging and gripping the pipe at upper and lower  
spaced apart gripping areas, the steps including assembling the  
20 pipe string, gripping the pipe string in said apparatus at the  
lower gripping area, operating the apparatus to force the pipe  
string into the well until the first coupling reaches the non-  
gripping area between the upper and lower gripping areas,  
gripping the pipe string at the upper gripping area, then  
25 releasing the lower gripping area to allow the coupling to be  
moved on through the apparatus, thus moving couplings through



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1 the apparatus without the apparatus having to engage a coupling  
in its grip.

It is therefore one object of this invention to provide a  
pipe or tubing injector for moving pipe or tubing into or out  
5 of a well.

Another object is to provide such an injector wherein its  
chain drive mechanism grips the pipe or tubing in two spaced-  
apart areas and is capable of gripping the pipe or tubing in  
either or both such locations selectively, as desired.

10 A further object is to provide such apparatus having  
hydraulic means for causing engagement and disengagement of  
the pipe or tubing.

Another object is to provide such apparatus having  
pressure beams for pressing its drive chains against the pipe  
15 string and having anti-friction rollers interposed between the  
beams and the chains.

Another object is to provide pipe injection apparatus  
of the character just described having the opposed upper  
pressure beams mechanically linked together and the opposed  
20 lower pressure beams mechanically linked together in such  
manner that these beams will at all times be centered relative  
to the pathway therebetween so that each such pressure beam  
will move an equal distance in engaging and releasing the pipe.

Another object is to provide such pipe injection  
25 apparatus having hydraulically powered interlock means which  
will allow the upper or the lower pressure beams to retract to

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1 pipe releasing position only if the other pressure beams are in  
pipe engaging position, and then only if the such beams are  
applying adequate gripping power to the pipe.

A further object is to provide such apparatus having  
5 sensor means and means for releasing the pipe at one of the  
gripping areas in response to a pipe coupling being sensed by  
the sensor means.

Another object is to provide such apparatus having such  
hydraulic linking means which includes coupling sensor means  
10 and timing means for sensing arrival of pipe couplings at the  
apparatus and will cause the upper and lower pressure beams to  
open and close in sequence in order to allow the pipe coupling  
to pass through the apparatus without ever being gripped  
therein.

15 A further object is to provide such apparatus having  
such sensor means which includes hydraulic circuitry for  
sequencing opening and closing of the pressure beams so that  
pipe couplings can pass through the injection apparatus  
automatically without stopping progress of the pipe because  
20 of those couplings.

Another object is to provide apparatus of the character  
described having sensing means and sequencing circuitry for  
allowing couplings to pass through the apparatus automatically  
in either longitudinal direction.

25 Another object is to provide such apparatus having  
hydraulic upper and lower coupling sensor means and switching

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1 valve means for reversing the sequencing of the operation of  
the interlock means so that, during removal of the coupled pipe  
from the well, the pipe couplings will be sensed and the  
opening and closing of the upper and lower pressure beams will  
5 be sequenced so that the pipe couplings will be allowed to pass  
through the injector without ever being gripped by the gripping  
mechanism and this even without stopping the movement of the  
pipe.

Another object is to provide selective limit means for  
10 limiting the width of the pathway between the opposed pressure  
beams when they are in pipe releasing position, so that when  
pipe is being handled, the pressure beams will open only enough  
to allow pipe couplings to pass therebetween, but when the  
quill means is used, the pressure beams may be retracted suf-  
15 ficiently to permit the quill to be installed in and removed  
from its operating position.

Another object is to provide quill means for surrounding  
the pipe and being grippable in the injection apparatus so that  
the pipe can be rotated within such quill means.

20 Another object is to provide such quill means with  
gripping means for engaging and supporting the pipe extending  
through the quill while the quill is supported in the injection  
apparatus.

Another object is to provide means for swivelly mounting  
25 such gripping means upon the quill means so that the pipe may  
be running coupled pipe into a well using a pipe or tubing

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1 injector without the need for engaging the coupling with the  
drive chain mechanism of the injector apparatus.

Another object is to provide such method wherein the  
injection apparatus has gripping areas which are engaged and  
5 disengaged in sequence to permit the pipe couplings to pass  
through the apparatus without damage to the coupling or  
apparatus.

Another object is to provide a method of running coupled  
pipe into or out of a well including automatic sequencing of  
10 the apparatus so that the apparatus need not be stopped when a  
coupling is encountered.

Another object is to provide a method of running coupled  
pipe into a well including rotating the pipe while it is lifted  
or lowered in the well by the pipe injection apparatus.

15 Another object of this invention is to provide means for  
spreading apart the drive chains in the non-gripping area of  
the apparatus to avoid contact of such chains with a pipe  
coupling passing therethrough.

Another object is to secure such spreading means to the  
20 frame of the apparatus and have a spreader member projecting  
between the outer edges of the drive chains to spread them  
apart to clear the pipe couplings as they pass through the  
apparatus.

Other objects and advantages will become apparent from  
25 reading the description which follows and from studying the  
accompanying drawing, wherein:

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### 1 Brief Description of the Drawing

Figure 1 is a schematical side elevational view of a pipe injecting device having upper and lower gripping areas;

Figure 2 is a side elevational view of a pipe injecting device embodying the present invention and having a fragmentary section of pipe engaged therein;

Figure 3 is a cross-sectional view taken along line 3--3 of Figure 2;

Figure 4 is a fragmentary view showing a side plate of the apparatus of Figure 1 with stop blocks in its slots for limiting movement of the trunnions therein;

Figure 5 is a view similar to Figure 2 showing a coupling of a pipe string passing through the upper gripping area of the pipe injection apparatus;

Figure 6 is a view similar to Figure 5 but showing the pipe coupling passing through the lower gripping area of the pipe injection apparatus;

Figure 7 is a top view of the transmission of the pipe injection apparatus of Figure 2 through 6 showing a coupling sensor mechanism mounted atop thereof and a timer mechanism mounted on the side thereof;

Figure 8 is a side view of the transmission seen in Figure 7;

Figure 9 is an enlarged plan view of the coupling sensor seen in Figure 7;

Figure 10 is an enlarged side view of the timer mechanism of Figure 8;

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1        Figure 11 is a bottom view of the timer mechanism of  
Figure 10;

Figure 12 is a fragmentary sectional view showing the  
gear mechanism which drives the transmission of the timer  
5 mechanism seen in Figures 10 and 11;

Figure 13 is a fragmentary view, partly in section and  
partly in elevation with some parts broken away, showing the  
clutch mechanism which drives the timing wheel of the timer  
mechanism;

10       Figures 14A and 14B taken together constitute a diagram  
showing the circuitry for that part of the pipe injection  
apparatus pertaining to the present invention;

Figures 15A and 15B taken together constitute a longitu-  
dinal sectional view similar to Figures 2, 5, and 6 showing the  
15 pipe injection apparatus with a quill engaged in the upper and  
lower gripping areas, the quill having a gripping and rotating  
mechanism mounted on its upper end;

Figure 16 is a cross-sectional view taken along line  
16--16 of Figure 15A; and

20       Figure 17 is a schematical oblique view showing an  
accessory for spreading the drive chains apart in the non-  
gripping area.

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1 Description of the Preferred Embodiment

Referring now to Figure 1, it will be seen that the pipe injection apparatus of this invention is shown schematically and that it is indicated generally by the reference numeral 20.

5 The apparatus 20 is supported upon a plurality of legs 22 which are in turn supported upon a platform or plate (not shown) mounted together with a stripper head (not shown) and stationary slips (not shown) upon a conventional Christmas tree (not shown) in the manner taught in U. S. Patent 4,515,220 to  
10 Phillip E. Sizer, et al.

The apparatus 20 is stabilized in the vertical position shown in Figure 1 by a suitable number of guy lines 24.

A work platform (not shown) is normally mounted atop the apparatus to support workers and ancillary equipment such as a  
15 control console, and the like. Further, a gin pole and hoist (not shown) are normally provided to handle pipe and other objects. The work platform and the gin pole and hoist have been omitted from the drawing because they are not required to illustrate the claimed invention and because they are clearly  
20 shown in the aforementioned U. S. Patent 4,515,220

Apparatus 20 is useful in running pipe or tubing 26 into or out of a well. The tubing may be coiled tubing, or it may be jointed tubing or pipe such as pipe sections connected

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1 together with collars or couplings or other type having  
enlarged sections at the threaded connections.

The pipe string 26 passes through the apparatus 20 and is held in the grip of a pair of opposed drive chains 28 and 28a disposed in a common plane and which have portions thereof which are forced against the pipe for frictional gripping engagement therewith. The drive chains 28 and 28a are driven by a transmission 30 having sprockets over which the chains travel. The transmission is powered by pressurized hydraulic fluid or other suitable means. The chains are drivable in a direction to move the pipe 26 into the well, or to move the pipe out of the well, as desired. Pressurized hydraulic fluid also is used to power the mechanism for gripping or releasing the pipe and to power other equipment such as slips and the like.

The gripping mechanism includes an upper set of hydraulic actuator cylinders 32 and a lower set of hydraulic actuators 34. Preferably, each such set of actuators includes actuators, such as actuator 36, or both the left-hand and the right-hand sides, as shown.

The apparatus further includes a frame 40 including a floor plate 38 and a plurality of legs 42 supported thereon.

The pipe string may be assembled as it is run into the well, or it can be fed from a reel or basket via suitable guide means to the apparatus.



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1 Referring now to Figure 2, the pipe injector apparatus 20  
is seen in greater detail. In Figure 2, the frame 40 and legs  
42 (seen in Figure 1) are not shown.

The apparatus of Figure 2 is shown with a length of pipe  
5 26 engaged therein. This apparatus is seen to be provided with  
a pair of endless drive chains 28 and 28a which are shown on  
the left-hand and right-hand side, respectively, of the pipe  
26. These drive chains are driven by sprockets 50 and 51 which  
are a part of the transmission 30. A pair of lower sprockets  
10 54 and 55 are engaged in the lower loop of the chains and they  
are pivotally mounted to provide for adjustment in the tension  
of the chains. To tighten chain 28, for instance, the nuts  
56, 57 are tightened on bolt 59, anchored in floor plate 38,  
against the spring washers 60 to swing the housing 60 downward  
15 about a pivot (not shown), the sprocket 54 being rotatably  
mounted in housing 60. In a similar manner, tension on chain  
28a may be adjusted as desired.

Inside left and right drive chains are left and right  
upper roller chains 64 and 65, respectively, and left and right  
20 lower roller chains 67 and 68, respectively.

Within each roller chain is a pressure beam. Thus there  
are left and right upper pressure beams 71 and 72 and left and  
right lower pressure beams 74 and 75, respectively. Each  
roller chain fits freely about the periphery of its pressure  
25 beam as shown. Each roller chain is composed of rollers  
connected together by link and pins in the well-known manner.

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1 The pressure beams are movably mounted. For instance,  
the upper pressure beams 71 and 72 are movable toward and away  
from each other as are the lower pressure beams 74 and 75 also.

When the pressure beams (upper, lower) are moved toward  
5 each other, each pressure beam exerts a force against its  
roller chain and this roller chain bears against the drive  
chain to force it against the pipe 26. Thus, when the upper  
pressure beams 71 and 72 are forced inward toward each other,  
the pipe 26 is squeezed or gripped between the drive chains 28  
10 and 28a. The amount of squeeze or grip is understandably  
dependent upon the force with which the pressure beam is  
pressed against the roller chain by the actuator cylinders 94  
and 94a.

The pressure beams are provided with trunnions whose ends  
15 are slidable in slots in side plates. For instance, the upper  
pressure beams 71 and 72 each have upper and lower trunnions.  
Upper left pressure beam 71 has upper and lower trunnions 76  
and 77, respectively, while the upper right pressure beam is  
provided with upper and lower trunnions 78 and 79, respectively.

20 As seen in Figure 3, lower trunnions 77 and 79 of upper  
pressure beams 71 and 72 have their outer ends disposed in  
horizontal slots 82 and 83, respectively. Thus, the pressure  
beams formed in side plates 84 and 84a are enabled to move  
toward and away from each other. Screws 85 and 86 screwed  
25 into the ends of trunnions 77 and 79 hold washers in place  
thereon and the washers are somewhat greater in diameter than

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1 the width of the slots. Thus, they retain the trunnions in place relative to side plates 84 and 84a.

The trunnions on the pressure beams each pass through an opening in the end of a yoke and the yoke is attached to a piston/cylinder. Thus means are provided for powering the pressure beams toward and away from each other. For instance, trunnion 77 of pressure beam 71 passes through opening 88 of yoke 90. Yoke 90 is attached to piston rod 92 of piston cylinder 94 which has trunnions 96, 96a which are mounted at the junction of side plate 84, 84a with end pieces 98, 98a held in place by screws 99, 99a. Piston/cylinder 94 moves the yoke 90 and pressure beam 91 connected thereto toward and away from pipe 26, as desired. The beam pushes the drive chain against the pipe to frictionally engage and grip the pipe either to hold it against movement or to impart movement thereto, as the case may be. To render driving of the pipe easier and thus require less horsepower, the rollers 64a of the roller chain 64 being disposed between the pressure beam 71 and the drive chain 28 minimizes the friction therebetween.

20 In a similar manner, pressure beam 72 is moved by yoke and piston/cylinder 94a toward and away from pipe 26. Thus, when piston/cylinders 94, 94a are actuated in one direction, pressure beams 71 and 72 move toward each other and the pipe 26 is gripped between the drive chains 28 and 28a. Similarly, 25 when the piston/cylinders 94, 94a are actuated in the opposite

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direction, pressure beams 71, 72 move away from each other and release their grip on the pipe 26.

It can be readily seen that the upper pressure beams 71, 72 provide what may be referred to as an upper gripping area constituting that area where the drive chains grip the pipe tightly when the upper pressure beams are moved toward the pipe.

It might be said that the drive chains, which resemble tracks, are closed when they are in gripping engagement with the pipe and that the drive chains or tracks are opened to disengage or release their grip on the pipe.

Opening of the drive chains or tracks may be limited by suitable means, such as by the yoke (yoke 90, for instance) engaging the cylinder of the piston/cylinder 94, or preferably, for some, allowing the trunnions to engage the end of the slots 83 in the side plates 84, 84a. Closing of the drive chains or tracks is limited by their engagement with the pipe or other object therebetween, or if no object is present therebetween, by engagement of the pressure beam trunnions with the inner ends of the slots 83 in the side plates 84, 84a. To limit the retraction of the pressure beams when it is unnecessary to open the tracks to their fullest, as in some operations, spacers or stop blocks may be used in the slots 83, or between the yokes and cylinders, if desired. This will save wasting of energy and time, as well as the needless generation of heat. In Figure 4, there is shown a stop block or spacer positioned in a slot 83 to thus limit the outward travel of the pressure beam.

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1        It is understood that the piston/cylinders and yokes act simultaneously upon both upper and lower trunnions of the upper left and right pressure beams to open and close the tracks to engage and disengage the pipe.

5        In the same manner as just described, the lower pressure beams 74 and 75 are moved toward and away from each other by yokes and piston/cylinders, which are exactly like those just described, to grip and release the pipe by closing and opening the tracks or drive chains as described above. The lower  
10 pressure beams 74 and 75 cause the drive chains to grip or engage the pipe along a region which may be termed the lower gripping area. The upper and lower gripping areas are alike and are of equal length since the upper and lower pressure beams are identical, as are the components associated therewith.

15        The upper gripping area is spaced above the lower gripping area an appreciable distance, providing a non-gripping or neutral area 85 therebetween. This distance of 25 to 60 inches (63.5 centimeters to 152.4 centimeters) should be adequate for most purposes, with 40 to 44 inches (101.6  
20 centimeters to 111.76 centimeters) being perhaps a good compromise.

      The drive chains or tracks can be caused to engage and disengage the pipe in the upper and lower gripping areas selectively and independently of each other. Thus by opening  
25 the upper gripping area and leaving the lower gripping area closed on the pipe, the pipe can be moved downwardly until a coupling or enlargement thereon passes through the upper

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1 gripping area and is safely in the non-gripping or neutral area  
therebelow. When the coupling or other enlargement is in this  
non-gripping area, the upper gripping area can be closed to  
engage the pipe, after which the lower gripping area can be  
5 opened to permit the coupling to pass therethrough. Then,  
after the coupling clears the tracks, the lower gripping area  
can be closed again after which the upper gripping area can  
again be reopened upon the arrival of the next coupling. Thus,  
coupling after coupling can be passed through the apparatus  
10 without ever being gripped in the upper or lower gripping areas  
of the drive chains.

It is important when running or pulling pipe never to  
open both upper and lower gripping areas at one time lest the  
pipe uncontrollably blow out of the well or fall thereinto,  
15 unless, of course, the pipe is held by other means such as  
slips, or the like (not shown). For this reason, it is  
recommended that an interlock mechanism be provided which will  
permit either one of the gripping areas to be opened only when  
the other gripping area is closed.

20 Such interlock mechanism is provided. This mechanism  
permits coupled pipe to be run into or out of a well with  
facility since it includes upper and lower coupling sensors,  
one above and the other below the injector mechanism, and a  
timer control mechanism. The sensors sense the arrival of a  
25 pipe coupling at the injector and initiate the timer control  
mechanism which causes the injector's two gripping areas to

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1 open in turn to allow the coupling to pass therethrough without  
stopping the pipe string.

This interlock mechanism will now be described.

The interlock mechanism includes an upper coupling sensor  
5 100, seen in Figure 1, which senses pipe couplings arriving at  
upper end of the pipe injector 20, a lower coupling sensor 102  
which senses pipe couplings arriving at the pipe injector from  
below, and a timer control mechanism 104 mounted on the trans-  
mission near the upper end of the injector. This interlock  
10 mechanism is powered by fluid pressure, however, a small part  
of it is powered by air pressure, as will be brought to light.

It should be understood that the upper and lower pressure  
beams may be retracted much further than is necessary to clear  
the couplings or other normal enlargements in the pipe string.  
15 For instance, if the pipe string is composed of 1 inch pipe  
(2.54 centimeters), then the pressure beams need be retracted  
only about 1/4 inch (0.635 centimeter) in order to allow the  
pipe coupling to pass through the injection apparatus. The  
slots, such as slots 82 and 83, in the side plates, such as  
20 side plate 84, in which the trunnions, such as trunnion 77 and  
79, operate are sufficiently long to allow the pressure beams  
to be retracted a full 4 inches (10.16 centimeters) to accom-  
modate a quill as taught in U. S. Patent 4,515,220. Full  
retraction of the pressure beams may be limited  
25 either by the trunnion engaging the end of the slot in the side  
plate or can be limited by the yoke, such as yoke 90, coming

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1 into contact with its actuator, such as actuator 94. The  
matter of which one will actually provide the limiting may  
ordinarily be dependent upon the build-up of tolerances in the  
manufacture of the various parts.

5 Referring now to Figure 4, it will be seen that simple  
means is provided for limiting the retraction of the pressure  
beams to a distance which will just clear the pipe couplings.  
In Figure 4, it will be seen that the side plate 84 is shown in  
fragmentary view and that the bell crank 106 and links 105 have  
10 been removed to show that the slot 82 in which the trunnion 77  
operates is partially filled with a limiting block or stop  
block 82a held in place by a cover 82b pivotally supported in  
place by a bolt 82c screwed into the side plate 84. The yoke  
90 supports the stop block in the slot from the back side. The  
15 free-swinging cover 82b is loosely mounted, and gravity will  
move it to and hold it in the pendant position shown. However,  
the cover can be freely swung aside as shown in the dotted  
lines so that the stop block 82a can be removed whenever it is  
desired to retract beams further than ordinarily needed to pass  
20 a coupling. Thus, when the cover is swung to the side and the  
stop block 82 is removed, the slot 82 is again unrestricted and  
the pressure beams can be retracted to the fullest. With the  
stop block in place as shown as in Figure 4, the pressure beams  
can be retracted only until the trunnions strike the face of  
25 the stop blocks to limit retraction of the pressure beams.  
This, of course, conserves energy, reduces fuel consumption,



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1 and lessens the wear and tear on the equipment. Equally  
important, it speeds up the operation because the movement is  
reduced to a minimum. In the same manner, each of the other  
slots in the side plates is provided with a stop block, such as  
5 the stop block 82a, and with a cover such as cover 82b. These  
stop blocks will normally be in place in the slots and removed  
only when the quill is to be used. The quill and its purpose  
will be described later.

In order to assure that each set of opposed pressure  
10 beams will work in unison and that they will maintain equal  
distances from the centerline of the injection apparatus, the  
opposed pressure beams are linked in a manner as will now be  
described. Referring again to Figure 1, it will be seen that  
the ends of the trunnions are linked together by arms such as  
15 link 105. Each of the links 105 has one end thereof attached  
to a trunnion, while the other end of each of the arms 105 is  
attached to the outer end of a double-ended lever or bell crank  
106 pivotally mounted as by bolt 108 to the side plate. The  
links 105 are equal in length, and they are attached to the  
20 bell crank 106 at equal distances from the bolt 108.  
Therefore, when the trunnions move toward and away from the  
centerline, they, being linked together, must move equal  
distances. In this manner, the pressure beams will always act  
to remain equidistant from the centerline of the injection  
25 apparatus. This in turn assures that the opening between the

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1 pressure beams and therefore between the drive chains will be straight.

Referring now to Figure 5 of the drawing, it will be seen that the pipe injection apparatus 20 has its upper pressure beams 71 and 72 retracted to allow a coupling 26a in pipe string 26 to pass therebetween. The upper pressure beams 71 and 72 have been retracted automatically as a result of the coupling 26a having been detected or sensed by the upper sensor 100 which through hydraulic circuitry and equipment not yet explained has caused the upper beams to retract. When the pipe coupling 26a reaches a non-gripping area between the upper and lower gripping areas, the upper pressure beams will again be actuated to again engage the pipe to support it and to drive it downwardly into the well. At this time, the pipe injection apparatus would be in the mode seen in Figure 2 wherein both the upper and lower pressure beams would be in pipe engaging position, the only difference being that now there would be a pipe coupling in the non-gripping area. Before the pipe coupling 26a reaches the lower gripping area, the lower pressure beams 74 and 75 will be retracted automatically to allow the pipe coupling to pass therebetween as is seen in Figure 6. When the coupling 26a is sensed by the lower sensor 102 near the lower end of the injection apparatus, the lower pressure beams 74 and 75 will again be extended to pipe-gripping position so that the pipe injection apparatus will again be in the mode as seen in Figure 2 wherein both the upper

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1 and lower gripping areas are gripping the pipe. When the next  
coupling such as coupling 26a is sensed by the upper sensor  
100, a cycle like that just described will be initiated, and  
that coupling also will be allowed to pass first through the  
5 upper gripping area and then the lower gripping area.

In a similar manner, as the pipe is being withdrawn from  
the well and couplings approach the injection apparatus from  
below, the lower sensor 102 will be engaged by the pipe  
coupling, and the lower pressure beams 74 and 75 will be  
10 retracted to allow the coupling to pass upwardly therebetween  
and enter the non-gripping area. Then the lower pressure beams  
74 and 75 will be actuated to pipe-gripping position after  
which the upper pressure beams 71 and 72 will be retracted to  
allow the coupling to pass upwardly therebetween. When the  
15 coupling engages the upper sensor 100, the upper pressure beams  
again will be actuated to pipe-gripping position, and the pipe  
will then be supported and driven by both the upper and the  
lower gripping areas, as seen in Figure 2.

It is readily seen that it is important to always have  
20 one of the gripping areas engaged so that the pipe will be  
either supported against blowout or supported against pipe  
falling into the well, or in order to move the pipe up or  
down. The mechanism for interlocking the upper and lower  
gripping areas so that one cannot be retracted unless the other  
25 is engaged is incorporated into the hydraulic mechanism which  
also includes the sensors 100 and 102 previously described.

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1       The hydraulic circuitry and equipment which senses the  
arrival of a coupling approaching the apparatus either from  
above or below and in response thereto initiates a cycle which  
will cause the upper and lower gripping areas to open and close  
5   in the proper sequence in order to allow the coupling to pass  
through the apparatus without being gripped or without being  
damaged by the gripping mechanism, and perhaps to move through  
it without having to be stopped anywhere along the way will now  
be described. Figure 7 shows a top view of the pipe injection  
10 apparatus 20 with the upper sensor 100 mounted thereon and the  
timer 104 mounted on the side thereof.

      The upper sensor 100 is preferably mounted onto a heavy  
plate 120 secured atop the transmission 30 by a pair of bolts  
122, the plate having an opening therethrough in which four  
15 rollers 124 are arranged and mounted as shown providing a  
square opening therewithin for a purpose to be described but  
which the pipe will pass through into the injection apparatus.  
The sensor 100 is mounted on a post 126 so that the sensor  
mechanism 100 is spaced above the square opening between the  
20 rollers 124. The sensor includes an arm 130 which is swivelly  
mounted on the post 126 and has a pivot pin 132 passing through  
its outer end. A pair of arms 134 and 135 are pivotally  
mounted about the pivot pin 132, and on this pair of arms a  
pair of V pulleys 140 is mounted to form a small opening  
25 therebetween through which the pipe will pass on its way into  
or out of the injection apparatus 20. Also mounted by pivot

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1 pin 32 is a central support arm 144 on the outer end of which  
is fastened a hydraulic valve 146 as shown. Valve 146 includes  
a plunger actuator 148 which is spring-loaded by spring 149. A  
suitable spring-loaded plunger 150 is mounted between the arms  
5 134 and 135 so that the compression in the spring tends to  
pivot the arms 134 and 135 around the pivot pin 132 to bias the  
pair of V pulleys 140 closer together. This action may be  
limited by suitable means.

When a pipe coupling passes between the two V pulleys  
10 140, the V pulleys are forced apart causing the opposite ends  
of arms 134 and 135 to move closer together. When this occurs,  
one of the arms will depress the plunger 148 of the hydraulic  
valve 146 and cause it to be actuated. The valve 146 is  
resiliently mounted so that the impacts of the arms will not  
15 damage it, and this is accomplished by mounting a spring 154  
between the arm 144 and the arm 134 as shown. A bolt passes  
through the arm 134 and spring 154 and is screwed into a lug or  
a nut welded on the bottom side of the arm 144.

As soon as the coupling has passed through the V pulleys  
20 140, the spring and plunger 150 return the sensor to its normal  
condition shown in Figures 7 and 9.

Figure 8 is a side view of the transmission showing the  
timer 104 mounted thereon. The timer is better seen in Figures  
10, 11 and 12.

25 The transmission which drives the two drive chains is  
provided with a pair of side-by-side hydraulic motors 252 and

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1 252a (Figure 7) synchronized by a pair of meshed timing gears  
154 and 55, seen in Figure 8. These motors drive the chain  
sprockets 50 and 51 (seen in Figure 2) and thus drive the  
chains 28 and 28a. The timing gears 154 and 155 being meshed  
5 assure that equal power will be delivered to the two drive  
chains and that these two drive chains will be driven at  
exactly the same speed so that as they drive the pipe in or out  
of the well, there will be no slipping or scarring of the pipe.

Timing gear 154 also drives the timer 104. The driven  
10 gear 160 of the timer is shown in Figure 12. This gear 160 has  
its inward end mounted in a suitable bearing 162 mounted in one  
of the walls 164 of the transmission 30 and the other end of  
the gear 160 is supported by a bearing 165 mounted in the  
adapter plate 166 of the timer which is attached as by bolts or  
15 screws 168 (shown in Figure 8.) If preferred, gear 160 can be  
a commercial gear mounted on shaft 160a and secured by a pin  
such as the pin 166. The outer end of the shaft 160a passes  
through a suitable seal 168 and is provided with a keyway 169.  
The keyway 169 receives a key not shown by which the worm gear  
20 170 is attached to the end of the shaft 160a to be positively  
driven thereby. The worm gear 170 is a part of the timer  
transmission or gear box 172 (Figure 5) having an output shaft  
175 seen in Figure 13, and this output shaft 175 drives a  
timing wheel 177 through a clutch mechanism 178. The clutch  
25 178 is a commercial product and is shown in schematic only in

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1 Figure 13. A suitable commercial clutch is one of the DISC/  
CONE CLUTCHES from TOL-O-MATIC, Minneapolis, Minnesota. The  
one used in the pipe injection apparatus 20 is actuated by  
compressed air. When the clutch mechanism is pressurized, the  
5 clutch will drive the timer wheel 177, and when the air  
pressure is bled from the clutch mechanism, the timer wheel is  
not driven. The timer wheel 177 is provided with a recess or  
notch 177a in its rim as seen in Figure 11. A spring-loaded  
arm 178, having a cam follower or roller 179 on one end, is  
10 spring-loaded by spring-plunger arrangement 180 so that the cam  
follower 178a is kept in contact with the rim of the timer  
wheel 177. The normal inoperative position of the timer wheel  
is as shown in Figure 11 with the cam follower 178a at the  
deepest part of the recess or notch 177a. When pipe such  
15 as pipe 26 is being run into the well or being withdrawn  
therefrom, the cam follower would normally be at the deepest  
part of the recess or notch 177a. In this condition, the  
clutch 178 is not pressurized and therefore not engaged,  
and the shaft 175 of the gear 160 does not drive the timer  
20 mechanism. When, however, the upper or lower sensor senses  
a pipe coupling which is approaching the pipe injection  
mechanism, the clutch will become pressurized and the timer  
wheel 177 will begin to be driven and a cycle is initiated  
which will be soon described. A bushing 200 of bronze or other  
25 suitable material and attached as by threads 202 to the timing  
wheel 177 as seen in Figure 13 is formed with an external

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1 annular flange 204 which retains a cam valve mount 206 mounted  
thereabout for limited rotational movement as shown in Figure  
11. A pair of direction control valves 210 and 212 are mounted  
on the cam valve mount 206 as may be more clearly seen in  
5 Figure 10. Valves 210 and 212 are secured to valve mount 206  
at flat surfaces 207 clearly seen in Figure 11. Each direction  
control valve has a spring-loaded plunger 214 having on the  
outer end thereof a slot in which a roller 215 is mounted.  
Each roller 215 is pressed into contact with the surface of the  
10 timer wheel at all times. The cam 220 on the timer wheel  
(Figure 11) is in the path of the rollers 215. When the clutch  
178 is energized with compressed air conducted thereto by an  
air line (not shown) connected to the clutch 178 at port 178a,  
the cone members 178b which rotate all the while the pipe is  
15 being moved up or down is forced into engagement with the male  
cone member 178c. The timer wheel then begins to be rotated  
relative to the cam valves 210 and 212. As the timer wheel  
begins to turn, not only does the cam follower 79 begin to come  
out of the deep part of the notch or recess 177a in the rim of  
20 the timer wheel, but also the cam surface 220 begins to pass  
under the valve 210, and this cam surface will lift the roller  
215 of that valve and cause it to be actuated.

When the valve 210 is actuated, it causes the upper  
pressure beams 71 and 72 to retract opening the upper gripping  
25 area of the drive chains to let the advancing pipe coupling  
pass therebetween into the non-gripping area which is between



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1 the upper and lower gripping areas. The upper gripping area  
will remain open so long as the cam surface 220 holds the valve  
210 in its actuated position.

The cam surface 220 extends along the outer edge of timer  
5 wheel through an arc of about 150 degrees. The gear ratio of  
the gear box 172 which drives the timer wheel is such that when  
the timer wheel turns this number of degrees, the pipe coupling  
will have advanced from the upper sensor down to the non-  
gripping area. When the cam surface 220 has completed its  
10 pass beneath the valve 210, the valve 210 will return to its  
non-actuated position as shown in Figure 10.

About the time that valve 210 is returned to its non-  
actuated position, the cam surface 220 begins to contact and  
pass beneath the roller 215 of the valve 212 and will actuate  
15 the same. As the valve 212 is actuated, it tends to open the  
lower gripping area by retracting the pressure beams 74 and 75  
but will not be able to do so until sufficient hydraulic  
pressure is built up into the actuators which are holding the  
upper pressure beams engaged so that they will reliably hold  
20 the pipe or drive the same. Only after the upper gripping area  
is made secure will the lower pressure beams be retracted to  
open the lower gripping area so that the pipe coupling can pass  
through the lower gripping area. The lower gripping area will  
remain open as long as the cam surface 220 is holding the valve  
25 220 in its actuated condition. When the cam has completed its  
pass underneath the valve 212, its roller 215 will ride off

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1 the cam surface 220, and the valve 212 will return to its  
normal or non-actuated position. When this happens, the lower  
gripping area will close, that is, the lower pressure beams 74  
and 75 will be returned to their pipe engaging position so that  
5 the pipe is again gripped and/or driven by both upper and lower  
gripping areas of the drive chains.

The lower sensor mechanism 102 may be exactly like the  
upper sensor 100 but need not have its post 126 secured to a  
plate such as plate 120, but will likely be secured to the  
10 floor plate 38 of the injector 20 (Figure 1). When the pipe  
coupling passes through the lower sensor 102, its valve 146 is  
shifted which bleeds the air from the clutch 178, and the timer  
wheel is no longer driven. At this time, the cam follower 179  
has entered the notch or recess 177a in the rim of the timer  
15 wheel and is at or near the deepest part thereof. As the  
clutch is disengaged and the timer wheel becomes free-turning,  
the inward load of the cam follower 178a causes the timer wheel  
to turn if necessary until the cam follower occupies the  
deepest portion of the notch 177a of the timer wheel. The  
20 timing cycle will always begin from this point.

Although the upper and lower coupling sensors 100 and 102  
are exactly alike, their functions must be reversed with a  
change in direction of pipe movement. For instance, when  
running pipe into the well, the upper sensor 100 responds to  
25 arrival of a coupling by causing air to pressurize the clutch

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1 178 to begin the timing cycle. The lower sensor responds to a  
coupling by causing venting of the clutch to end the timing  
cycle.

As will be explained more fully later, when pulling pipe  
5 from the well, a reversal of the injection mechanism auto-  
matically causes the upper and lower coupling sensors 100 and  
102 to also be reversed. Now the lower sensor 102 causes the  
timing cycle to be initiated and the upper sensor causes the  
cycle to be ended. This is accomplished by hydraulic circuitry  
10 which will soon be explained.

Thus, it has been shown that the cam 220 on the timing  
wheel will actuate the valves 210 and 212 to hold the upper and  
the lower gripping areas open so long as the cam is underneath  
the valves and that the cam is long enough to hold the gripping  
15 areas open for sufficient time to permit the pipe coupling to  
pass therethrough. It has further been shown that one of the  
upper and lower gripping areas can be opened only so long as  
the other gripping area is securely engaged with the pipe.  
This assures that the pipe will never be released uninten-  
20 tionally but that it will always be gripped and kept under  
control by at least one of the gripping areas.

As was explained earlier, the timing wheel 177 is driven  
by the transmission on the pipe injector mechanism and that the  
ratio of the timing wheel has been geared down so that a pipe  
25 coupling will pass from the upper sensor 100 to the lower  
sensor 102, or slightly below, while the timer wheel 177 makes

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1 one complete revolution. The pipe coupling entering the  
apparatus from above will actuate the sensor 100 to initiate  
the timer cycle, and when the same coupling passes through and  
actuates the lower sensor 102, the time cycle will be completed.

5 Referring now to Figures 14A and 14B, the hydraulic  
circuitry will be explained with respect to the automatic  
control of the pipe injector mechanism by which a pipe coupling  
is passable through the apparatus without being damaged or  
without being engaged by the driving mechanism and with respect  
10 to the interlock feature whereby a gripping area can be opened  
only if the other is closed.

Referring first to Figure 14A, a power pack is repre-  
sented by the reference numeral 250. This power pack will  
include a source of pressurized hydraulic fluid and a source  
15 of compressed air. Normally it will also include a prime mover  
and suitable pumps and compressors as may be necessary to  
furnish pressurized fluids for the operation of the entire pipe  
injection apparatus. The power pack will usually be near the  
well but not on the well. The pipe injection apparatus  
20 naturally is installed upon the well in the manner described  
in Patent 4,515,220. All of the valves and control devices  
shown in Figures 14A and 14B will be located on the pipe  
injection apparatus or upon the control console which will be  
mounted on or near the pipe injection apparatus. The control  
25 console (not shown) will be located at a convenient place so

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1 that the operator will have a clear view of the operation of  
the apparatus under his control.

All of the hydraulic valves, shown symbolically in  
Figures 14A and 14B, are commercially available items and  
5 are readily available.

The hydraulic motors 252 and 252a seen in Figure 14A  
are supplied power fluid from the power pack 250 through the  
manually actuated, four-way, direction control valve 254. When  
the valve 254 is in the position shown, then the power fluid  
10 from the power pack 250 will flow in a clockwise direction  
through this valve and through the motors 250 and 252 to  
operate the injection apparatus to force pipe into the well.  
When the valve 254 is shifted to its other position, then the  
flow through this loop will be reversed and the injection  
15 apparatus will operate to lift or move the pipe out of the  
well. Counterbalance valves 255 and 255a are provided in the  
circuit as shown to provide control should the load on the  
apparatus suddenly diminish or shift.

Conduit 258 is connected into the circuit just described  
20 at a point between the valve 254 and the counterbalance valve  
255. The other end of this conduit 258 is connected to the cap  
end of a cylinder 260. This cylinder 260 contains a piston 261  
having a piston rod 262 extending from the rod end of the  
cylinder. The piston rod 262 is connected to the timing  
25 mechanism 103 in a manner which will be described later.  
Another conduit 258a is connected between the valve 254 and the

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1 counterbalance valve 255a, and this conduit 258a has its other  
end connected to the cap end of the cylinder 260. It is easy  
to see that when the conduit 258 is pressurized, that is, when  
the pressure in conduit 258 is somewhat higher than that in  
5 conduit 258a, as when pipe is being run, the cylinder 260 will  
extend, and when the conduit 258a has the higher pressure, as  
when pipe is being pulled, the cylinder 260 will retract. Thus  
when the valve 254 is in the position shown in which position  
the pipe will be driven into the well, the cylinder 260 will be  
10 extended, but when the valve 254 is moved to its other position  
so that the injection apparatus will be moving the pipe  
upwardly, the cylinder 260 will be in its retracted position.

A hydraulic conduit 270 extends from the power pack 250  
and has a branch conduit 271 which supplies power fluid to a  
15 pair of cam actuated, three-way, direction control valves 146  
and 146a. The valve 146 is the valve 146 which forms a part of  
the upper sensor 100, and the valve 146a forms a like part of  
the lower coupling center 102. Conduit 270 carries hydraulic  
fluid at a pressure of about 800 to 1200 pounds per square inch  
20 (5516 to 8274 kilopascals).

A conduit 280 carrying compressed air at about 100 pounds  
per square inch (689.48 kilopascals) extends from the power  
pack to valve 282. Valve 282 is a three-way, two-position,  
direction control valve which is pilot actuated and detented in  
25 both positions. Between the cam actuated valves 146 and 146a  
and the valve 282 is a four-way direction control valve 284

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1 which is piloted as shown. One of the pilots is connected via  
pilot line 285 to the conduit 258 which supplies power fluid to  
the cap end of cylinder 260. The other end of the valve has  
its pilot connected via conduit 286 to conduit 285a which  
5 supplies power fluid to the rod end of the cylinder 260. Thus,  
when the pipe injection apparatus 20 is in the mode for running  
pipe into the well, the valve 284 will be in the position shown  
because of the high pressure in conduit 250 and pilot line 285.

When pipe is being run into the well and a coupling  
10 engages the sensor 100 at the upper end of the injection  
apparatus, valve 146 will be actuated from the position shown  
in the circuit diagram of Figure 14A to its other position in  
which power fluid will pass from the conduit 271 through the  
valve 146 and through the valve 284 which is held open because  
15 the pipe is being run into the well and will be conducted to  
the pilot of valve 282 which will cause the valve to assume the  
position shown in the diagram. In this position of valve 282,  
compressed air supplied from the power pack through conduit 280  
will pass through valve 282 and will actuate the cylinder 178  
20 causing its piston to extend. This piston/cylinder 179 is  
symbolic of the disc/cone clutch incorporated into the air  
clutch 179 which forms a part of the timing mechanism 104.  
When the clutch or cylinder 179 is energized, the timer wheel  
177 will begin its cycle which was previously explained. It is  
25 noted that when a coupling passes through upper sensor 101, the  
valve 146 is temporarily moved to its other position so that

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1 hydraulic fluid will pass through the valve and will cause  
valve 282 to be shifted to the position shown. Valve 282 is  
detented so that the valve will remain in that position even  
though valve 146 moves back to the position shown and the  
5 pressure in the line connecting the two will be bled through  
valve 146 to tank. When the coupling has passed through the  
injection apparatus and engages the lower sensor 102, valve  
146a will be momentarily depressed so that pressure fluid from  
conduit 271 will be directed through valve 284 to the pilot of  
10 valve 282 causing it to shift back to its other position  
wherein the compressed air from cylinder 179 will be vented  
through valve 282 to the atmosphere, and as valve 146a returns  
to its normal position shown in Figure 14A, the line from the  
pilot of valve 282 will be vented through valve 146a to tank,  
15 as shown.

Thus when a pipe coupling arrives at the injection  
apparatus from above and actuates sensor 100, the cylinder 179  
is energized with compressed air and the timer 104 begins its  
timing cycle. When that same pipe coupling passes through the  
20 lower sensor, the cylinder 179 is vented to the atmosphere and  
the timing cycle ends, the timing wheel having made but a  
single revolution. The valves 146 and 146a of the sensors  
are left in normal position to await the arrival of the next  
coupling.



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1       Hydraulic conduit 290 carries hydraulic fluid at a  
pressure of about 2000 pounds per square inch (13,790 kilo-  
pascals) and extends from the power pack 250 in Figure 14A into  
Figure 14B as shown. Conduit 270 extends beyond its point of  
5 connection with conduit 271 in Figure 14A into Figure 14B as  
shown. If necessary or if desired, conduit 270 could be  
branched from conduit 290 provided a pressure reducing valve  
would be used to reduce the pressure to about 800 to 1200  
pounds per square inch. This practice, however, is not  
10 recommended. It is much better practice to have nothing  
demanding or robbing pressurized fluid from the circuit which  
supplies the pipe gripping means. Preferably, conduits 270 and  
290 extend separately from the power pack. In this manner,  
conduit 290 as will be seen is used to supply pressurized  
15 hydraulic fluid to the pressure beam cylinders. It is a  
dead-end circuit, and no other devices draw energy from this  
circuit. Conduit 290 as seen in Figure 14B is used to control  
the operation of the pressure beams, etc.

Referring now to Figure 14B, it will be seen that the  
20 conduit 270 supplies hydraulic fluid to four valves 210, 210a,  
212 and 212a. Valves 210 and 212 are cam-operated, two-  
position, four-way, direction control valves, and these are the  
two valves that are on the timer mechanism. Valve 210a and  
valve 212a are manually controlled counterparts to valves 210  
25 and 212 just mentioned. Normally valves 210 and 212 control  
the opening of the gripping areas of the drive chains in an

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1 automatic manner being responsive to the cam on the timer  
wheel. Valve 210 can be used to manually control the opening  
and closing of the upper gripping area, and likewise valve 212a  
can be used to manually control the opening and closing of the  
5 lower gripping area as desired.

Valve 210 when in the position shown supplies power fluid  
to valve 300, and valve 210a when in the position shown also  
supplies power fluid to valve 300, but the two valves 210 and  
212a cannot supply power fluid through valve 300 at the same  
10 time. Normally valve 210a would remain in its other position  
while pipe is being run automatically. Likewise, valve 212  
when in the position shown supplies power fluid to valve 302,  
and valve 212a when in the position shown also supplies power  
fluid to valve 302, but the two valves 212 and 212a cannot  
15 supply power fluid through valve 302 at the same time.

Valve 300 is a manually-operated four-position, four-way  
valve used to transfer the function from valve 210 to valve  
210a or back again, as desired. When valve 300 is in the  
position shown, it cannot communicate with valve 210 but com-  
20 municates with valve 210a, so valve 210a is the controlling  
valve. Valve 210a can be used at this time to perform the same  
function that valve 210 would normally perform, that of opening  
and closing the upper pressure beams. When valve 300 is moved  
to its normal position, it would communicate with valve 210 and  
25 provide automatic control of the upper pressure beams. In a  
similar manner, valve 302 is supplied fluid by valve 212 or

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1 valve 212a. Valve 302 is exactly like valve 300 and is used to transfer control from valve 212 to 212a and back.

When the cam on the timer wheel 177 actuates valve 210 to the position shown in Figure 14A, power fluid will pass from  
5 conduit 270 through valve 210 and through valve 300 to the pilot on valve 310 causing it to shift to the position shown. Valve 310 is a two-position, four-way, pilot-operated direction control valve which is detented in both positions. Thus when valve 300 has been shifted to the position shown, it will  
10 remain in that position due to the detent. At the same time that the valve 210 is shifted to the position shown, pilot pressure can bleed from the other pilot of valve 310 back through valve 300 and through valve 210 to tank.

In similar manner, power fluid from the conduit 270  
15 is supplied to valve 302 through valve 212 or 212a depending on whether manual or automatic operation is the mode and the power fluid passes through valve 302 to the pilot of valve 320 causing the valve to shift to the position shown in Figure 14B. Since valve 320 is exactly like valve 310 and therefore  
20 detented in both positions, it will remain in the position shown until it is purposely moved to the other position. Valve 212 is a cam-operated valve and is operated by the cam on the timer wheel 177, and this valve 212 rather than valve 212a is in control during normal automatic operation. Thus, when valve  
25 212 is actuated by the cam on the timing wheel, power fluid is admitted therethrough and through valve 302 to the pilot on

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1 valve 320 shifting it to the position shown. At the same time,  
power fluid from the pilot on the other end of valve 320 will  
flow back through valve 302 and valve 212a to the tank. When  
the cam 220 on timer wheel 177 has completed its pass by valve  
5 212, valve 212 will return to its other position, due to its  
spring, and the flow therethrough will be reversed so that the  
pressure will be bled from the pilot of valve 320. In the same  
manner, when the cam 220 on timer wheel 177 has completed its  
pass by valve 210, the same thing happens--the pressure will be  
10 shifted to the other pilot of valve 310 causing valve 310 to be  
shifted to its other position.

Valves 310 and 310 are direction control valves which are  
used to control the opening and closing of the upper and lower  
gripping areas of the drive chain by actuating the upper and  
15 lower pressure beams between pipe engaging and pipe releasing  
positions. These operations are accomplished in a manner which  
will now be described.

Power fluid delivered through conduit 290 passes through  
check valve 330 and is directed into the accumulator 332 to  
20 charge the same. At this time, of course, the bleeder valve  
334 is closed to prevent the escape of power fluid into the  
tank 335. Pressure gauge 336 indicates the pressure of the  
charge in accumulator 332. As pressure is built up in the  
accumulator 332, it is also built up in certain portions of the  
25 circuitry. It will be noticed that pilot lines 337 and 339

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1 branch off of the conduit 290 just ahead of the check valve  
330. Therefore, as the accumulator is being pressurized, so  
are these pilot lines. Pilot line 337 is connected to a check  
valve 340 in branch conduit 342. Check valve 340 is pilot-  
5 operated to close and will remain so long as pressure exists  
in pilot 337 and cannot be opened by pressure in conduit 342  
acting on either side thereof. Thus, conduit 342 will be  
pressurized fully only to check valve 340.

Check valve 330 prevents the accumulator from discharging  
10 back through the conduit 290 which would otherwise happen  
should conduit 290 suffer a rupture or otherwise be bled off.

When check valve 356 opens, pressurized fluid is admitted  
into the circuitry therebeyond. Pressurized fluid will thus  
pass through pressure reducing valve 360 which is now open and  
15 will be conducted through conduits 362 and 364 to the valves  
310 and 320. When pressure beyond valve 360 builds suffi-  
ciently, it will begin to reduce the hydraulic fluid pressure  
from about 2000 pounds per square inch to about 1200 pounds per  
square inch. Thus, the pressure beam actuating cylinders 346  
20 and 356 will operate at 1200 pounds per square inch and the  
2000 pounds per square inch in the accumulator will provide  
considerable reserve fluid pressure to maintain a grip on the  
pipe for an appreciable period should conduit 290 lose pressure  
despite the fact that some small leakage may develop in the  
25 circuitry. When the valve 310 is in the position shown,  
pressurized fluid is conducted thetthrough to valve 366 which

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1 is shown in its normal position. But since the circuitry is  
now pressurized, pilot line 366a will be pressurized also and  
valve 366 will be in its other position. In this position,  
fluid will flow through valve 366, to the rod end of the upper  
5 pressure beam actuating cylinders 346 to cause them to retract  
and open the upper gripping area. Then, when valve 310 is  
shifted to its other position, the pressure is bled from the  
rod end of the upper pressure beam actuating cylinders and  
through valves 366 and 310 to tank. When the valve 310 is in  
10 such position, the upper pressure beam cylinders have their rod  
ends bleeding to tank through valve 310, pressurized fluid is  
conducted through valve 310 to the cap end of the cylinders 346  
causing them to extend to pipe gripping position.

In similar manner, when the valve 320 is in the position  
15 shown, pressurized fluid may pass from conduit 364 therethrough  
to valve 370 but when this valve 370 is in the position shown,  
pressurized fluid cannot pass therethrough and neither can it  
pass through its bypass 372 because of its check valve 374.  
However when the valve 370 is in its other position as due to  
20 sufficient pressure on its pilot then pressurized fluid will be  
conducted therethrough to the rod ends of the lower pressure  
beams actuating cylinders 350 causing them to retract to pipe  
releasing position. At the same time, the cap ends of the  
cylinders 350 are allowed to bleed to tank through valves 370  
25 and 320. When valve 320 is shifted to its other position, the  
flow of pressurized fluid therethrough is reversed so that the

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1 rod ends of the cylinders 350 are allowed to bleed through  
valves 370 and 320 to tank while pressurized fluid is conducted  
through valves 320 and 370 to the cap ends of the cylinders 350  
causing them to extend to pipe gripping position.

5 It will be noticed that the valve 366 is pilot operated  
and that its pilot line 366a is connected into the conduit  
which supplies fluid pressure to the cap ends of the lower  
pressure beam actuating cylinders 350. Thus, when the  
cylinders 350 are extended to pipe gripping position to  
10 support the pipe in the injection apparatus, the pilot line  
pressure in conduit 366a is sufficient to maintain the valve  
366 actuated so that fluid pressure can be supplied to the rod  
ends of the upper actuating cylinders 346 to cause them to  
retract. It is important that the upper actuating cylinders  
15 can be retracted only if the lower actuating cylinders are  
extended to pipe gripping position and that they are held in  
this position by sufficient pressure to cause the valve 366 to  
be shifted by pressure in the pilot line 366a. Valve 366 has a  
very strong return spring and requires high pilot pressure for  
20 its actuation. In similar manner, it will be noticed that the  
valve 370 which supplies fluid pressure to the lower pressure  
cylinders causing them to retract to pipe releasing position  
is piloted by fluid pressure arriving through pilot line 370a  
from the conduit which supplies fluid pressure to the upper  
25 actuating cylinders causing them to extend. Valve 370 also has  
a strong return spring and can only be actuated to retract the

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1 lower actuating cylinders when the upper actuating cylinders  
are in pipe gripping position and the pressure holding them in  
this position is sufficient to hold the load of the pipe.  
Then, and only then, will the pressure in pilot line 370a be  
5 sufficient to shift the valve 370 to its other position.

Thus it is seen that the interlock mechanism provided by  
the cross piloting of the valves 366 and 370 is such that one  
of the upper or lower gripping areas can be opened only if the  
other of the gripping areas is closed. That is, the upper  
10 pressure beams cannot be retracted to release the pipe unless  
the lower pressure beams are holding the pipe, and vice versa.  
It is extremely important that one of the gripping areas grip  
the pipe at all times to support it against blowout or against  
falling into the well, and also to drive it either into or out  
15 of the well.

As was stated earlier, the check valve 340 which is  
piloted closed remains closed so long as the pressure in pilot  
line 337 and therefore in conduit 290 remains at a sufficiently  
high level. Should, however, the conduit 290 become ruptured  
20 or pressure should otherwise be lost, check valve 330 would  
close immediately, but pilot lines 337, 339, 339a and 339b  
would lose pressure along with conduit 290. Loss of this pilot  
pressure would cause check valves 348, 352 and 356 to close and  
check valve 340 to open. Check valves 348, 352, and 356 are  
25 needed because valves 366 and 370 do not shut off tightly and  
would, in time, bleed the accumulator 332 down and cause the



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1 grip on the pipe to fail. Check valves 348, 352, and 356 shut  
off tightly and prevent such loss of accumulator pressure.  
With check valve 340 now open, pressure in the accumulator is  
transmitted through the conduits 331 and 342 to the shuttle  
5 valve 344. The shuttle valve 344 directs this fluid pressure  
to either the upper or the lower pressure beam actuating  
cylinders 346 or 350, or both, whichever is in pipe gripping  
position. In the position of the check valve 344 as shown in  
the drawing, pressure from the accumulator arriving through  
10 conduit 342 at the shuttle valve would be directed through the  
shuttle valve to the upper pressure beam actuating cylinders  
346 and will hold them in the pipe gripping position. Thus the  
pressure in the accumulator will be applied to the pressure  
beam actuating cylinders to maintain a secure grip on the pipe.  
15 The hydraulic circuitry shown in Figures 14A and 14B have  
thus far been described with the pipe injection apparatus in  
the running in mode, that is, the pipe handled thereby has been  
moved into the well. To reverse the direction of the pipe so  
that the pipe will be moved out of the well, the valve 254 will  
20 be moved manually to the other of its two positions so that the  
flow therethrough will be reversed. In this position of the  
valve, the power fluid from the power pack 255 will proceed  
through the valve 254 and will be directed through valve 255a  
to the motors 252 and 252a to turn them in the opposite  
25 direction from which they were turning when the pipe was being  
moved into the well. The spent power fluid from the motors

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1 will flow through valve 255 back to the valve 254 and from  
there on to the power pack where it will be deposited in the  
tank (not shown). With the hydraulic motors 252 and 252a now  
running in the reverse direction, the pressure in conduit 258a  
5 will be higher than the pressure in conduit 258. Conduits 258a  
and 258 are connected to the cylinder 260 which is mounted on  
the timer 104. Since the pressure in 258a is now greater than  
the pressure in 258, the piston in the cylinder 260 will be  
retracted for a purpose which will now be explained.

10 Please refer to Figure 11 where it is seen that the  
cylinder 260 has its piston rod 262 connected as by pin or bolt  
262a to the outer end of lever 206a mounted on the cam valve  
mount 206. The cam valve mount 206 as before explained is  
mounted rotatably about the bronze bushing 200. The cam valves  
15 210 and 212 are mounted on flat surfaces formed on the cam  
valve mount 206 so that the rollers on the plungers of the cam  
valves roll on the surface of the timer wheel 177. The timer  
wheel is provided with a raised cam 220 which extends for about  
150 degrees along the rim edge of the wheel. When this cam  
20 engages one of the rollers, it cams it upwardly to depress the  
plunger and actuate the cam valve. When the cam has finished  
passing the cam valve, the roller of the cam valve rolls off of  
the cam, and the valve is returned to its unactuated condition.  
When the pipe is being run into the well, the relation between  
25 the cam valves and the timer wheel is as shown in Figure 11.  
In this position, the piston rod 262 of the cylinder 260 is in

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1 the position shown. When the direction of the hydraulic motors  
252 and 252a are reversed in order to reverse the direction of  
pipe movement, the cylinder 260 is actuated to retract the  
piston 262 thereof, thus applying a force to the lever 206a on  
5 the cam valve mount 206 and causing the cam valve mount to  
rotate in a counter-clockwise direction, as seen in Figure 11,  
to a distance of about 60 degrees. Also, the reversal of the  
motors 252 and 252a causes a reversal in the direction in which  
the timer wheel 107 is rotated. In Figure 11, the timer wheel  
10 is rotated in a counter-clockwise direction because in the mode  
shown with the piston rod 262 of cylinder 260 extended, the  
pipe is being driven into the well. When the direction of pipe  
movement is reversed as by actuating valve 254, the direction  
of rotation for the timer wheel 177 will also be reversed and  
15 will now be rotating in a clockwise direction as seen in Figure  
11. With the direction of pipe movement reversed and with the  
cylinder 260 having its piston rod 262 retracted, the cam  
valves 210 and 212 are displaced from the position shown in  
Figure 11 to a position about 50 degrees counter-clockwise  
20 therefrom. The roller of the valve 212 would be very close  
to the end of the cam 220 on the timer wheel. In this  
position, as soon as the timer wheel begins its clockwise  
rotation, the cam will soon thereafter actuate the valve 212.  
The valve 212 when actuated causes the lower pressure beam  
25 actuating cylinders to retract and stay retracted as long as  
the cam 220 holds the valve 212 actuated as before explained.

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1 When the cam 220 has finished passing beneath the valve 212,  
its leading end begins to actuate the valve 210. Valve 212  
will return to its unactuated position about the time that  
valve 210 becomes actuated. When valve 212 returns to its  
5 unactuated position, it causes the lower pressure beam  
actuating cylinders to extend so that the pipe will be gripped  
in the lower gripping area. When valve 210 is actuated, then  
it causes the upper pressure beam actuating cylinders to  
retract, but they cannot retract until the pressure in the  
10 lower actuating cylinders is sufficiently high to cause the  
valve 366 to be actuated by sufficient pressure in the pilot  
line 366a as before explained. In this manner, the upper  
gripping area cannot be released until the lower gripping area  
takes over with sufficient force to carry the load, that is, to  
15 grip the pipe sufficiently to prevent the pipe from blowing out  
or falling.

The shifting of the cam operated valves 210 and 212 in  
the timing mechanism by actuating the cylinder 260 is necessary  
in order to properly coordinate the movement of a pipe coupling  
20 through the pipe injection apparatus for the following reason.

The non-gripping area 85 in the pipe injection apparatus  
is preferably of adequate length. In the apparatus constructed  
in accordance with this invention, a non-gripping area 85 of  
about 48 inches is provided. When pipe is being run into the  
25 valve, the upper gripping area is opened to allow a coupling to  
pass through, and then as soon as that coupling reaches the

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1 non-gripping area, the upper gripping area may be closed again  
after which the lower gripping area can be opened up to allow  
the coupling to pass therethrough. Since it takes time for the  
gripping areas to close and pressure to build up and the other  
5 gripping area to open all the while the coupling is traveling,  
the gripping area is necessarily about 40 inches (101.6 centi-  
meters) long. When pipe is being removed from the well and a  
coupling approaches the pipe injection apparatus, the lower  
gripping area must be open to allow the coupling to pass  
10 therethrough into the non-gripping area, but as soon as the  
pipe coupling reaches this non-gripping area, the lower  
gripping area must be closed and the upper gripping area open  
to allow the coupling to pass therethrough. Again, it takes  
time for the lower gripping area to close and for pressure to  
15 build up and then for the upper gripping area to open before  
the coupling reaches that point. Again, the non-gripping area  
must be about 48 inches long in order to allow a coupling to  
pass through the pipe injection apparatus safely without having  
to be stopped to await the action of the opening and closing of  
20 the gripping areas. Of course, it is understood that with a  
sufficiently long gripping area, the coupling could be moved to  
the center of the non-gripping area before the gripping area  
through which it had just passed was caused to close and before  
the next gripping area would be caused to open. Should this be  
25 the case, the gripping area would have to be approximately 96  
inches long. Thus, in order to minimize the length/height of

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1 the pipe injection apparatus, the cylinder 260 is used to shift  
the valves 210 and 212 through a displacement of about 60  
degrees from one mode to the other. In their position shown in  
Figure 11, the valves 210 and 212 are positioned for running  
5 pipe into the well, and when they are shifted counter-clockwise  
about 60 degrees, they are in position for pipe to be pulled  
from the well. Of course, it should be remembered that when  
the hydraulic motors 252 and 252a are reversed and the pressure  
in conduit 258a becomes greater than the pressure in conduit  
10 258, the valve 284 will be shifted to its other position due to  
the pressure in pilot line 286 exceeding that in pilot line  
285. Thus, the flow of fluids through valve 284 is reversed,  
and this causes a reversal of the upper and lower sensors so  
that these sensors have a reverse effect on the air cylinder  
15 179 of the timer. Under these conditions, the valve 146 of  
the upper sensor would cause the air cylinder 179 not to be  
energized but to be bled off, and, similarly, the valve 146a  
of the lower sensor would not cause the air cylinder 179 of  
the timer to be bled off but would cause it to be pressurized.

20 Thus, it has been shown that the control circuitry of  
Figures 14A and 14B controls the pipe injection apparatus and  
that it can control the movement of the pipe therethrough in  
such manner that pipe can be run into the well or be pulled  
from the well so that the couplings in the pipe string can be  
25 passed through the drive mechanism of the injection apparatus

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1 without being gripped thereby and without necessarily stopping  
the pipe in order to move the couplings therethrough.

The pipe injection apparatus 20, as was before explained,  
is usable with a quill such as that described in U. S.

5 Patent No. 4,515,220. The quill 400 seen in Figures

15A and 15B serves the same purpose as the  
quill 75 disclosed in U.S. Patent No. 4,515,220.

This quill permits the pipe injection apparatus 20 to both

drive the pipe longitudinally and rotationally, either indepen-

10 dently or simultaneously. The quill 400 has a body 404 to the

upper end of which is mounted a rotating mechanism 406 through

use of a union 408. On the upper end of the rotating mechanism

406 is a gripper mechanism 410 attached through use of a union

412 which may be exactly like the union 408. Gripper mechanism

15 410 may be exactly like that disclosed in U. S. Patent 3,215,203

to Sizer, supra. The quill 400 need not be greater in length

than the quill shown in Patent 4,515,220 although the injection

apparatus is appreciably taller, since the quill will be

controlled manually using valve 210a to actuate the upper

20 gripping area while the lower gripping area is locked open by

manual valve 212a.

Figure 16 is a transverse sectional view taken through  
Figure 15A and is similar to that shown in Figure 3. However,

in Figure 16, it is seen that the body 404 of quill 400 is

25 being held in the grip between the drive chains 28 and 28a

which are held in pipe gripping position by upper pressure

beams 71 and 72. It is noticed that the body 404 of the quill

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1 400 is generally square in cross-section but that each corner  
is contoured in semicircular fashion to present to the drive  
chains a shape which is like that of the pipe and of the same  
radius. Thus, the drive chains 28 and 28a grip the quill in  
5 the same manner that they would grip the pipe. It is readily  
seen that the body 404 of the quill is somewhat greater in  
thickness or diameter than is the pipe. As was stated earlier  
in this application, the pipe injection apparatus 20 is capable  
of retracting its drive chains until each has moved away from  
10 center by a full 4 inches (10.16 centimeters). This 4-inch  
movement, of course, is accomplished by first removing the stop  
blocks, such as the stop block 82a seen in Figure 4, so that  
the trunnions may retract fully in the slots, such as slot 82,  
formed in the side plates. When such stop blocks are removed,  
15 the pressure beams can be retracted a full 4 inches, thus  
providing sufficient space between the drive chains to insert  
the quill 400. The pressure beams are then extended so that  
the drive chains are pressed against the rounded corners of the  
quill body 404 as seen in Figure 17, and the drive chains then  
20 will grip the quill body and will be able to drive the quill up  
or down.

When the quill 400 is used with pipe, the pipe of course  
extends through the central bore of the quill and also through  
the drive mechanism 406 and through the gripper mechanism 410.  
25 The gripper mechanism 410 is actuated hydraulically and can be  
moved from pipe gripping position to pipe releasing position.



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1 When the pipe is held by the gripper which is in the pipe  
gripping position, the pipe of course cannot move up or down  
relative to the quill. However, the quill can be moved up  
and down in order to move the pipe up and down. The rotating  
5 mechanism 406 is also actuated by hydraulic fluid pressure,  
and the upper portion of it is swivelly connected to the lower  
portion. When the pipe rotating mechanism is actuated, the  
rotating mechanism will rotate the pipe gripping mechanism  
mounted on the top thereof so that the pipe will be rotated  
10 through the quill. The pipe rotating mechanism is operated  
independent of the pipe injection apparatus so that the pipe  
can be rotated while it is being moved up or down or while it  
is standing still. The quill is used generally in order to  
rotate the pipe in order to remove obstructions in the well  
15 flow conductor such as sand bridges, or the like. During such  
operation, the pipe is generally rotated while it is slowly  
lowered in the well in order to drill or otherwise remove such  
obstructions.

It is understandable that the coupling sensors 100 and  
20 102 are too small to accept the quill body 404 in the place of  
the pipe 25. Therefore, before the quill is inserted in the  
apparatus, the coupling sensors must be disengaged from the  
pipe and pivoted to an out-of-the-way position. Then, after  
using the quill, it is removed from the apparatus, and the  
25 sensors are restored to service by swinging them into position  
and engaging them with the pipe.

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1        Thus it has been shown that the pipe injection apparatus  
20 is provided with upper and lower opposed pairs of pressure  
beams which are placed within a pair of endless drive chains;  
that the opposed pressure beams can be actuated toward and away  
5 from the centerline of the apparatus so that the pipe between  
the pressure beams or between the drive chains can be gripped  
thereby; that the upper and lower beams are spaced apart to  
provide a non-gripping area between the upper and lower  
gripping areas; that a pipe coupling can be passed through the  
10 pipe injection apparatus without being gripped in either of the  
gripping areas; that the movement of the pipe is coordinated  
with the pipe injection apparatus so that the coupling will be  
sensed as it approaches the apparatus; that the upper or lower  
gripping area, whichever comes first, will be opened to allow  
15 the coupling to pass through; and that when the coupling  
reaches the non-gripping area between the upper and lower  
gripping areas the gripping area through which the pipe  
coupling has just passed will close and the other gripping  
area will subsequently open to allow the coupling to go through  
20 without having to necessarily stop movement of the pipe. It  
has been shown that the pipe injection apparatus is provided  
with control circuitry and apparatus for opening and closing of  
the upper and lower gripping areas in a coordinated manner so  
that a pipe coupling approaching the apparatus from either  
25 direction will be allowed to move through the apparatus without  
being gripped by either of the two gripping areas and without

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1 necessarily stopping movement of the pipe in the process. It  
has further been shown that the apparatus is provided with  
interlock mechanism which prevents one of the gripping areas  
from being opened until the other gripping area is assuredly  
5 closed, that is, one of the gripping areas can be opened only  
if the other gripping area is closed.

Further, it has been shown that the pipe injection  
apparatus is provided with a linkage mechanism linking together  
the opposed beams so that the beams will move equidistant from  
10 centerline in their travel to and from pipe gripping position.  
Thus, the beams are always equidistant from the centerline. In  
this manner, when the pipe gripping areas are open, the opening  
between the drive chains will be centered in the mechanism  
which assures that the pathway for the pipe will be straight.  
15 It has further been shown that the pipe injection apparatus is  
provided with circuitry which provides considerable safety.  
For instance, there is a check valve and shuttle valve in the  
circuitry which, should the high pressure conduit 290 from the  
power pack to the circuit break, or rupture, or should the  
20 pressure suddenly fall, one check valve would close to prevent  
further escape of fluid, the piloted closed check valve would  
open and would allow pressure directly from the accumulator to  
be applied to that gripping area which is gripping the pipe at  
the time to assure that this grip will be maintained as long as  
25 adequate pressure remains in the accumulator.

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1 Further, it has been explained that the hydraulic  
circuitry also contains apparatus connected therein which  
will automatically cause a reversal of the coupling sensing  
functions when pipe direction is reversed. Thus, the pipe  
5 can be run into the well or pulled therefrom, and when the  
apparatus is changed from the running mode to the pulling mode,  
or vice versa, the coupling sensing mechanism is, accordingly,  
automatically switched from one mode to the other so that a  
coupling approaching the apparatus from either direction will  
10 be conducted through the apparatus as before explained.

There is a possibility that the drive chains 28 and 28a  
when under considerable load may cause minor damage to pipe  
couplings as they pass through the non-gripping area 85. This  
would be because the chains are spread apart slightly by the  
15 coupling a distance of almost one-fourth inch (6.35 milli-  
meters) on each side of center. Couplings which are properly  
chamfered on each end are not likely to be damaged this way.  
To avoid the possibility of such minor damage, means for  
spreading apart the drive chains while in the non-gripping  
20 area may be readily provided and attached to the apparatus 20.  
Such means could be in any suitable form. One form of  
spreading means is illustrated in Figure 17.

In Figure 17, it is seen that the spreading means  
is indicated generally by the reference numeral 84b. The  
25 spreading means 84b includes a vertical base member 84c which  
has its opposite ends secured to the inner side of the side

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1 plates such as the side plates 84a (Figure 1) which are  
immediately above and below the non-gripping area 85 (Figure  
2). Base member 84c may be secured in place with bolt 108 on  
which the bell crank 106 is pivotally mounted on the outer side  
5 of the side plates as before explained. Alternatively, the  
base member could be mounted by any other suitable means.  
Upper and lower cleats 84d are secured in spaced apart relation  
to the vertical base member 84c by suitable means, such as  
welding as at 84e, as shown, or by bolting (not shown). A  
10 spacer member 84f has its opposite ends secured as by welding  
at 84g to the cleats, as shown. A spreader member 84h is  
secured at the upper and lower ends of spacer member 84f.  
These spreader members are spaced apart sufficiently to spread  
the drive chains substantially the full length of the non-  
15 gripping area. Each spreader member 84h has its upper and  
lower ends shaped to resemble a boat which is pointed at both  
ends. Each spreader member is secured to spacer member 84f by  
suitable means such as by welding as at 84i, or by bolting (not  
shown). Each spreader member has a wedge shaped end, such as  
20 end 84j which spreads the drive chains, and its sides 84k are  
curved suitably to permit the links of the opposed drive chains  
to slide smoothly along the guide surfaces 84l. The spreader  
members 84h are placed between the opposed drive chains so that  
the bearings 29 (Figure 3) on the outer ends of the chain links  
25 (which engage the teeth of the sprockets, such as sprockets 50,  
51, 54, and 55) will be engaged by the guide surfaces 84l on

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1 spreader members 84h and thus cam the drive chains apart in the non-gripping area 85 by a distance which will clear the pipe couplings as they pass through the area and thus prevent any possibility of damaging the pipe couplings.

5 One spreader means such as spreader means 84b would be attached on the front side plates of the pipe injection apparatus, as seen in Figure 1, and another would be attached to the side plates on the back side of the apparatus. For clarity, such spreader means is not shown in Figure 1.

10 Obviously the spreader members 84h could, if desired, be configured differently. For instance, each could be constructed from a pair of arcs, such as two portions of a hoop.

Also, the spreader members 84h could be mounted on the  
15 upright members 40a and 40b of the frame means 40, if desired, using suitable adapter members. Rollers could be incorporated into the spreader members to reduce friction, if desired.

Thus, the pipe injection apparatus illustrated and described in this application fulfills all of the objects set  
20 forth early in this application. It is understood, however, that variations in the sizes and arrangement of parts and changes in materials may be had without departing from the true spirit of this invention.

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I CLAIM:

1. Apparatus for injecting pipe or tubing into a well or withdrawing it therefrom, comprising:
  - a. frame means; and
  - b. endless-type chain drive means mounted in said frame means for gripping and moving said pipe or tubing into or out of the well, said chain drive means including:
    - i. drive chain means including a pair of opposed endless drive chains disposed in a common plane and spaced apart providing a pathway for said pipe or tubing therebetween,
    - ii. upper and lower pressure beam means in each of said pair of endless drive chains movable toward and away from each other, said upper beam means being spaced above said lower beam means to provide a non-gripping area therebetween, said pressure beams having outwardly extending trunnion means slidably disposed in slots in side plates of said frame means,
    - iii. friction-reducing roller chain means interposed between said pressure beam means and said drive chain means,
    - iv. means for independently moving said upper and said lower pressure beam means toward and away

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from each other to cause said drive chain means to grip said pipe or tubing at upper and lower spaced apart locations and to release such grip at such spaced apart locations, and

v. means for driving said drive chain means to move said pipe or tubing into or out of said well.

2. The apparatus of claim 1, wherein said chain drive means and said pressure beam moving means are operated by means powered by pressurized hydraulic fluid.
3. The apparatus of claim 2, wherein said pressure beam means include linkage means linking together opposed pressure beams and causing them at all times to be positioned equidistant from the center of said pathway.
4. The apparatus of claim 3, wherein said means for moving said upper and lower pressure beams includes interlock means operable to permit actuation of one of said upper and lower pressure beam means to release position only when the other of said upper and lower pressure beam means is in gripping position.
5. The apparatus of claim 4, wherein said interlock means includes means for sensing pipe couplings, or other



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enlargements, approaching the drive chain means and actuating said interlock means in response thereto.

6. The apparatus of claim 3, wherein said means for moving said pressure beams includes interlock means including:
  - a. timer means drivable by said drive chain driving means for controlling said moving means;
  - b. clutch means releasably engaging said timer means and said drive chain driving means;
  - c. first sensor means at a first end of said apparatus for engaging said clutch means to start said timer means in response to arrival of a pipe coupling or other enlargement at said first sensor means;
  - d. said timer means controlling actuation of said moving means causing said upper pressure beams to retract to allow said pipe coupling to move freely through said upper gripping area and afterwards causing said upper pressure beams to return to pipe gripping position and causing subsequent retraction of said lower pressure beams to allow said pipe coupling to move freely through said lower gripping area of said chains and afterwards returning said lower pressure beams to pipe gripping position;and

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- e. second sensor means at a second end of said apparatus for disengaging said clutch means in response to said pipe coupling or other enlargement exiting said apparatus at said second end.
- 7. The apparatus of claim 6, wherein said first and second sensor means includes hydraulic valves for controlling actuation of an air valve which controls the admission of supply air to said clutch means and the exhausting of air therefrom.
- 8. The apparatus of claim 7, wherein said clutch is driven by direct gear connection to said drive chain driving means and, when engaged with said timer means, will drive said timer means at a rate proportional to the rate which said driving means drives said pipe.
- 9. The apparatus of claim 8, wherein said timer means includes a timer wheel having a cam surface thereon and first and second hydraulic valves actuated thereby for automatically opening and closing said upper and lower pairs of opposed pressure beams to permit said pipe to be moved through said pathway without a coupling or enlargement therein being gripped between said drive

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chains while said pipe is at all times being gripped in at least one of the upper and lower gripping areas of said drive chains.

10. The apparatus of claim 9, wherein said sensor means and said timer means includes hydraulic valve means which shift when operation of the apparatus is reversed to effect reversal of flow of power fluid between said sensors and said clutch means and to said timer means so that the operation of the sensors is reversed to enable pipe couplings to be passed through the apparatus automatically as the pipe is run into the well or is withdrawn therefrom.
11. The apparatus of claim 4, 7, or 10, including spreader means for spreading apart said opposed endless drive chains at said non-gripping area.

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12. The apparatus of claims 4, 7, or 10, including spreader means for spreading apart said opposed endless drive chains at said non-gripping area, said spreader means including a pair of spreader members interposed between the opposed endless drive chains and attached to said frame means, one on the front side and one on the back side.

13. The apparatus of claim 4, 7, or 10 including spreader means for spreading apart said opposed endless drive chains at said non-gripping area, said spreader means including a pair of spreader members interposed between the opposed endless drive chains, one on the front side and one on the back side, said spreader members being attached to said frame means.

14. The apparatus of claim 3, 9, or 10, including:

a. tubular quill means for surrounding the pipe or tubing, said quill means being grippable and movable longitudinally by said chain drive means; and

b. means for releasably gripping the pipe or tubing, said gripping means being supported on said quill means and movable therewith.

15. The apparatus of claim 3 including:

a. tubular quill means for surrounding the pipe

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or tubing, said quill means being grippable and movable longitudinally by said chain drive means;

b. means for releasably gripping the pipe or tubing, said gripping means being supported on said quill means and movable therewith.

c. means for rotating said gripping means relative to said quill means; and

d. means on said apparatus engageable with said quill means for counteracting the rotational forces applied to said pipe or tubing to rotate the same.

16. The apparatus of claim 9 including:

a. tubular quill means for surrounding the pipe or tubing, said quill means being grippable and movable longitudinally by said chain drive means;

b. means for releasably gripping the pipe or tubing, said gripping means being supported on said quill means and movable therewith.

c. means for rotating said gripping means relative to said quill means; and

d. means on said apparatus engageable with said quill means for counteracting the rotational forces applied to said pipe or tubing to rotate the same.

17. The apparatus of claims 10 including:

a. tubular quill means for surrounding the pipe or tubing, said quill means being grippable and movable

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longitudinally by said chain drive means;

b. means for releasably gripping the pipe or tubing, said gripping means being supported on said quill means and movable therewith.

c. means for rotating said gripping means relative to said quill means; and

d. means on said apparatus engageable with said quill means for counteracting the rotational forces applied to said pipe or tubing to rotate the same.

13. A method of running coupled pipe into a well continuously using pipe injection apparatus, said pipe injection apparatus having the ability to grip the pipe at upper and lower gripping areas separated by a non-gripping area therebetween, the means for engaging and disengaging the pipe at both such gripping areas being operable independently of each other, the method including the steps of:

a. engaging the pipe in the upper and lower gripping areas of the pipe injection apparatus;

b. operating the pipe injection apparatus to move the pipe into the well;

c. disengaging the upper gripping area to allow a pipe coupling to pass freely therethrough into the non-gripping area;

d. engaging the upper gripping area with the pipe;

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- e. subsequently disengaging the lower gripping area to allow the pipe coupling to pass freely therethrough;
- f. engaging the lower gripping area with the pipe; and
- g. repeating steps "c", "d", "e", and "f".

19. The method of claim 18, including the additional steps of:

- a. operating the pipe injection apparatus to withdraw the pipe from the well;
- b. disengaging the lower gripping area to allow a pipe coupling to pass freely therethrough into the non-gripping area;
- c. engaging the lower gripping area;
- d. subsequently releasing the upper gripping area to allow the pipe coupling to pass freely therethrough;
- e. engaging the upper gripping area; and
- f. repeating steps "b", "c", "d", and "e".

20. The method of claim 18 wherein the engaging and disengaging of the upper and lower gripping areas of the pipe injection apparatus are performed while the pipe is moving.

21. The method of claim 19 wherein the engaging and disengaging of the upper and lower gripping areas of the pipe injection apparatus are performed while the pipe is moving.

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22. The method of claim 20 or 21 wherein the steps of engaging and disengaging of the upper and lower gripping areas are performed automatically as the pipe is run into or out of the well.

23. The method of claim 20 or 21, including the additional step of rotating the pipe through use of quill means held in said pipe injection apparatus and supporting pipe gripping and rotating means on its upper end.

24. The method of claim 20 or 21 including the additional steps of rotating the pipe through use of quill means held in said pipe injection apparatus and supporting pipe gripping and rotating means on its upper end and moving the pipe string longitudinally while simultaneously rotating the same.

25. The apparatus of claim 1, 2, or 3, including means associated with said upper and lower opposed pressure beams for limiting outward movement thereof to a predetermined intermediate location in which said drive chains will just clear a coupling on said pipe string.

26. The apparatus of claim 9 or 10 including means associated with said upper and lower opposed pressure beams for limiting outward movement thereof to a predetermined intermediate location in which said drive chains will just clear a coupling on said pipe string.



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27. The apparatus of claim 1, 2, or 3, including means associated with said upper and lower opposed pressure beams for limiting outward movement thereof to a predetermined intermediate location in which said drive chains will just clear a coupling on said pipe string wherein said limiting means includes:

a. travel limiting members engageable in said slots of said side plates to interfere with said trunnions of said pressure beams and limit outward movement thereof; and

b. means for retaining said travel limiting members engaged in said slots, said retaining means being releasable to permit said pressure beams to move to their outermost position.

28. The apparatus of claim 9 or 10 including means associated with said upper and lower opposed pressure beams for limiting outward movement thereof to a predetermined intermediate location in which said drive chains will just clear a coupling on said pipe string wherein said limiting means includes:

a. travel limiting members engageable in said slots of said side plates to interfere with said trunnions of said pressure beams and limit outward movement thereof; and

b. means for retaining said travel limiting

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members engaged in said slots, said retaining means being releasable to permit said pressure beams to move to their outermost position.

29. The apparatus of claim 1, 2, or 3, including means associated with said upper and lower opposed pressure beams for limiting outward movement thereof to a predetermined intermediate location in which said drive chains will just clear a coupling on said pipe string; said limiting means including

a. travel limiting members engageable in said slots of said side plates to interfere with said trunnions of said pressure beams and limit outward movement thereof; and

b. means for retaining said travel limiting members engaged in said slots, said retaining means being releasable to permit said pressure beams to move to their outermost position wherein said travel limiting members comprise blocks of determined dimension disposed one in each of said slots for limiting outward movement of said trunnions by a predetermined amount, and said retaining means comprise cover members one covering a portion of each of said slots to maintain said travel limit members therein.

30. The apparatus of claim 9 or 10 including means associated with said upper and lower opposed pressure beams for limiting outward movement thereof to a predetermined

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intermediate location in which said drive chains will just clear a coupling on said pipe string; said limiting means including

a. travel limiting members engageable in said slots of said side plates to interfere with said trunnions of said pressure beams and limit outward movement thereof; and

b. means for retaining said travel limiting members engaged in said slots, said retaining means being releasable to permit said pressure beams to move to their outermost position wherein said travel limiting members comprise blocks of determined dimension disposed one in each of said slots for limiting outward movement of said trunnions by a predetermined amount, and said retaining means comprise cover members one covering a portion of each of said slots to maintain said travel limit members therein.

31. The apparatus of claim 4 including:

a. spreader means for spreading apart said opposed endless drive chains at said non-gripping area;

b. travel limiting members engageable in said slots of said side plates to interfere with said trunnions of said pressure beams and limit outward movement thereof; and

c. means for retaining said travel limiting members engaged in said slots, said retaining means being releasable to permit said pressure beams to move to their

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outermost position.

32. The apparatus of claim 7 including

- a. spreader means for spreading apart said opposed endless drive chains at said non-gripping area;
- b. travel limiting members engageable in said slots of said side plates to interfere with said trunnions of said pressure beams and limit outward movement thereof; and

- c. means for retaining said travel limiting members engaged in said slots, said retaining means being releasable to permit said pressure beams to move to their outermost position.

33. The apparatus of claim 10 including

- a. spreader means for spreading apart said opposed endless drive chains at said non-gripping area;
- b. travel limiting members engageable in said slots of said side plates to interfere with said trunnions of said pressure beams and limit outward movement thereof; and

- c. means for retaining said travel limiting members engaged in said slots, said retaining means being releasable to permit said pressure beams to move to their outermost position.

34. The apparatus of claim 31 wherein said travel limiting members comprise blocks of predetermined dimension

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disposed one in each of said slots for limiting outward movement of said trunnions by a predetermined amount, and said retaining means comprise cover members one covering a portion of each of said slots to maintain said travel limiting members therein.

35. The apparatus of claim 32 wherein said travel limiting members comprise blocks of predetermined dimension disposed one in each of said slots for limiting outward movement of said trunnions by a predetermined amount, and said retaining means comprise cover members one covering a portion of each of said slots to maintain said travel limiting members therein.

36. The apparatus of claim 33, wherein said travel limiting members comprise blocks of predetermined dimension disposed one in each of said slots for limiting outward movement of said trunnions by a predetermined amount, and said retaining means comprise cover members one covering a portion of each of said slots to maintain said travel limiting members therein.

37. The apparatus of claim 4 including spreader means for spreading apart said opposed endless drive chains at said non-gripping area, wherein said spreader means includes a pair of spreader members interposed between the opposed endless drive chains, one on the front side and one on the back side, wherein said spreader members are attached to

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said frame means,

a. travel limiting members engageable in said slots of said side plates to interfere with said trunnions of said pressure beams and limit outward movement thereof; and

b. means for retaining said travel limiting members engaged in said slots, said retaining means being releasable to permit said pressure beams to move to their outermost position.

38. The apparatus of claim 7 including spreader means for spreading apart said opposed endless drive chains at said non-gripping area, wherein said spreader means includes a pair of spreader members interposed between the opposed endless drive chains, one on the front side and one on the back side, wherein said spreader members are attached to said frame means,

a. travel limiting members engageable in said slots of said side plates to interfere with said trunnions of said pressure beams and limit outward movement thereof; and

b. means for retaining said travel limiting members engaged in said slots, said retaining means being releasable to permit said pressure beams to move to their outermost position.

39. The apparatus of claim 10 including spreader means

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for spreading apart said opposed endless drive chains at said non-gripping area, wherein said spreader means includes a pair of spreader members interposed between the opposed endless drive chains, one on the front side and one on the back side, wherein said spreader members are attached to said frame means,

a. travel limiting members engageable in said slots of said side plates to interfere with said trunnions of said pressure beams and limit outward movement thereof; and

b. means for retaining said travel limiting members engaged in said slots, said retaining means being releasable to permit said pressure beams to move to their outermost position.

40. The apparatus of claim 37, wherein said travel limiting members comprise blocks of predetermined dimension disposed one in each of said slots for limiting outward movement of said trunnions by a predetermined amount, and said retaining means comprise cover members one covering a portion of each of said slots to maintain said travel limiting members therein.

41. The apparatus of claim 38, wherein said travel limiting members comprise blocks of predetermined dimension disposed one in each of said slots for limiting outward movement of said trunnions by a predetermined amount, and

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said retaining means comprise cover members one covering a portion of each of said slots to maintain said travel limiting members therein.

42. The apparatus of claim 39 wherein said travel limiting members comprise blocks of predetermined dimension disposed one in each of said slots for limiting outward movement of said trunnions by a predetermined amount, and said retaining means comprise cover members one covering a portion of each of said slots to maintain said travel limiting members therein.

43. The apparatus of claim 15 including:

a. travel limiting members engageable in said slots of said side plates to interfere with said trunnions of said pressure beams and limit outward movement thereof; and

b. means for retaining said travel limiting members engaged in said slots, said retaining means being releasable to permit said pressure beams to move to their outermost position.

44. The apparatus of claim 16 including:

a. travel limiting members engageable in said slots of said side plates to interfere with said trunnions of said pressure beams and limit outward movement thereof; and

b. means for retaining said travel limiting



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members engaged in said slots, said retaining means being releasable to permit said pressure beams to move to their outermost position.

45. The apparatus of claim 17 including:

a. travel limiting members engageable in said slots of said side plates to interfere with said trunnions of said pressure beams and limit outward movement thereof; and

b. means for retaining said travel limiting members engaged in said slots, said retaining means being releasable to permit said pressure beams to move to their outermost position.

46. The apparatus of claim 43, 44, or 45 wherein said travel limiting members comprise blocks of predetermined dimension disposed one in each of said slots for limiting outward movement of said trunnions by a predetermined amount, and said retaining means comprise cover members one covering a portion of each of said slots to maintain said travel limiting members therein.

47. Apparatus for injecting pipe or tubing into a well or withdrawing it therefrom, comprising:

a. frame means; and

b. endless type chain drive means mounted in said frame means for gripping and moving said pipe or tubing, said endless-type drive chain means including:

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i. drive chain means including a pair of opposed endless drive chains disposed in a common plane and spaced apart providing a pathway therebetween for said pipe or tubing,

ii. opposed pressure beam means in each of said endless drive chains movable toward and away from each other to releasably force said drive chains into gripping engagement with said pipe or tubing, said pressure beams having outwardly extending trunnion means slidably disposed in slots in side plates of said frame means,

iii. means for moving said opposed pressure beams toward and away from each to cause said drive chains to grip and release said pipe or tubing,

iv. means for driving said drive chain means to move said pipe or tubing into or out of said well, and

v. means associated with said opposed pressure beams for limiting outward movement thereof to a predetermined intermediate position in which said drive chains will just clear a coupling on said tubing.

48. The apparatus of claim 47, wherein said travel limiting means includes:

a. travel limiting members engageable in said slots of said side plates to interfere with said trunnions of said pressure beams and limit outward movement thereof; and

b. means for retaining said travel limiting

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members engaged in said slots, said retaining means being releasable to permit said pressure beams to move to their outermost position.

49. The apparatus of claim 48, wherein said travel limiting members comprise blocks of predetermined dimension disposed one in each of said slots for limiting outward movement of said trunnions by a predetermined amount, and said retaining means comprise cover members one covering a portion of each of said slots to maintain said travel limiting members therein.

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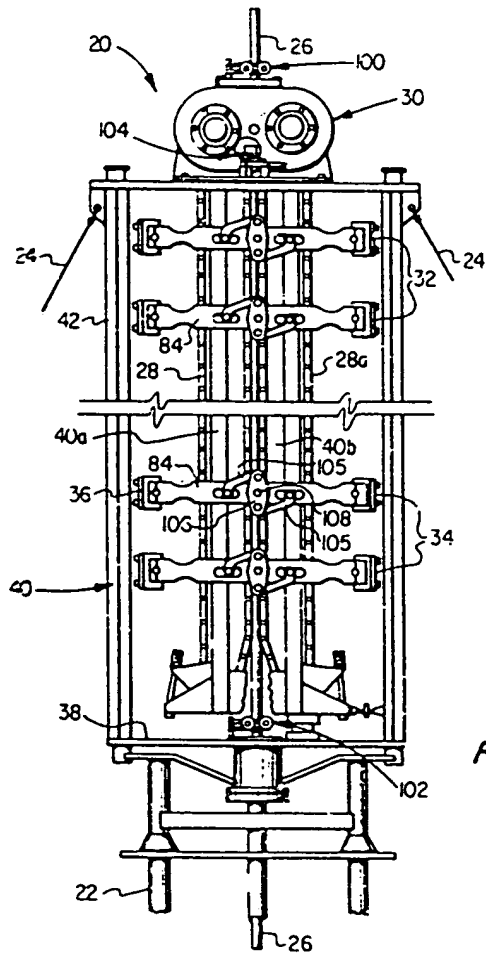


FIG. 1

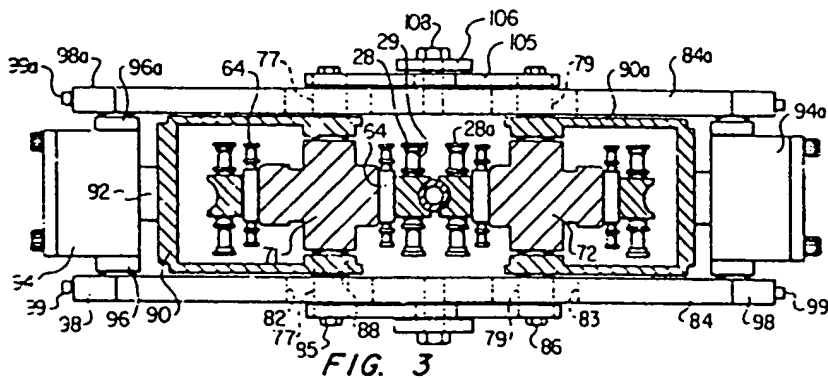


FIG. 3

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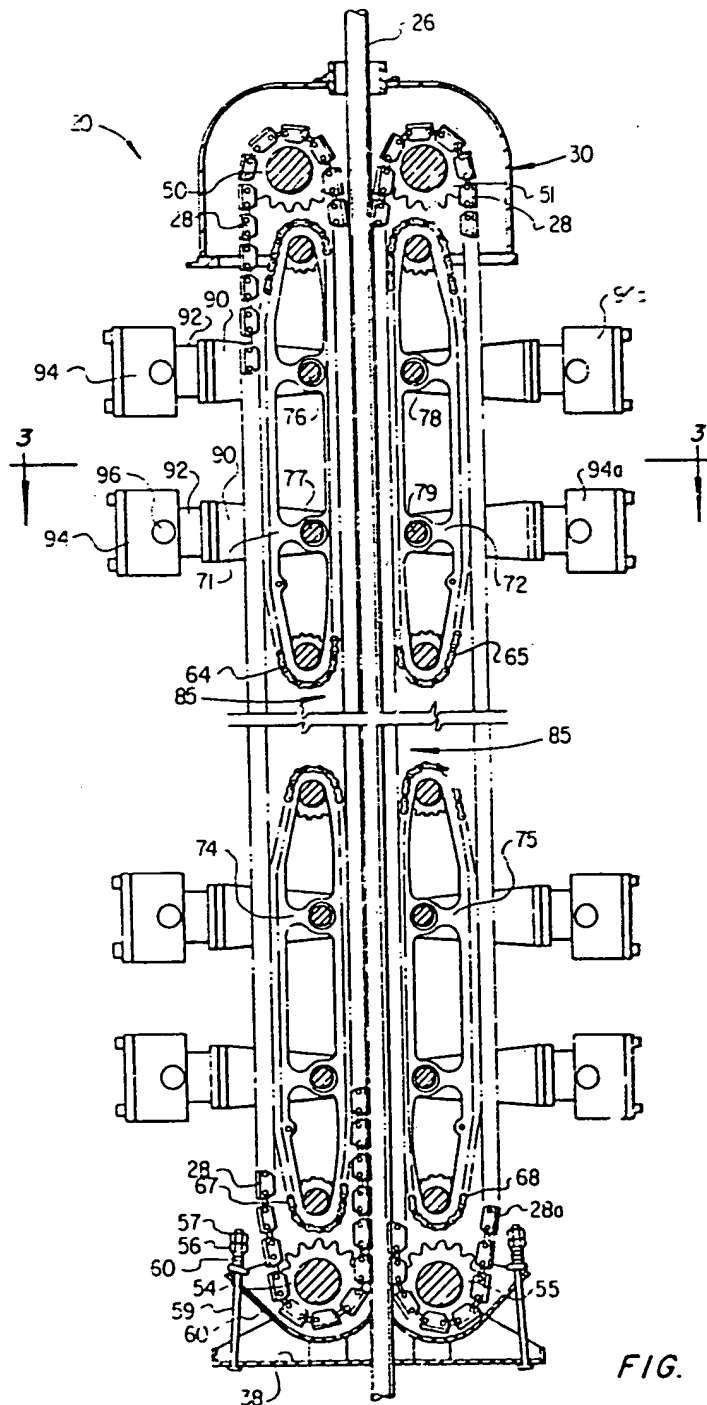


FIG. 2

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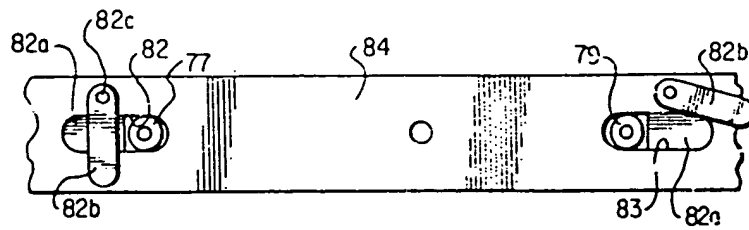


FIG. 4

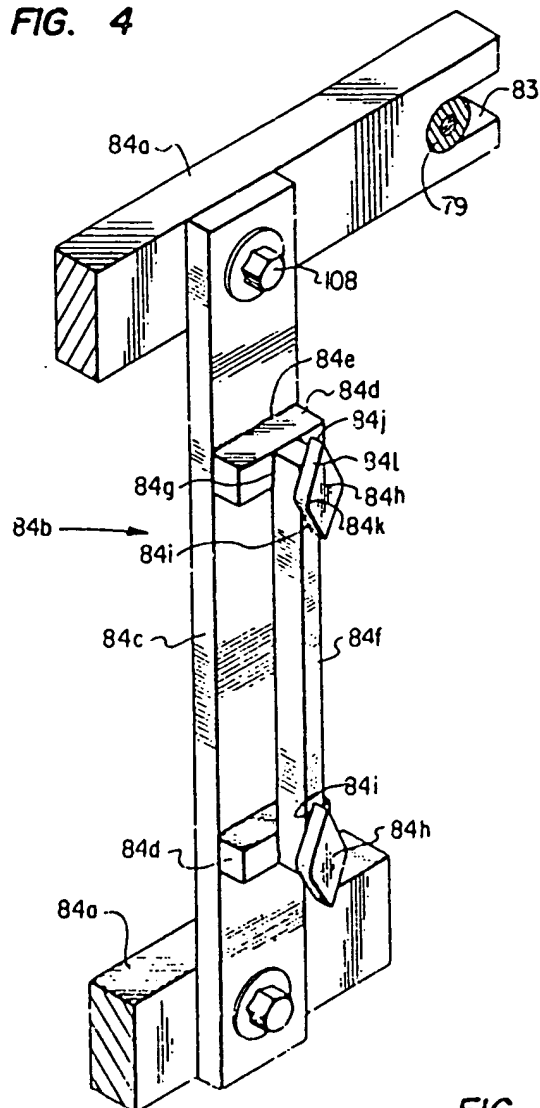


FIG. 17

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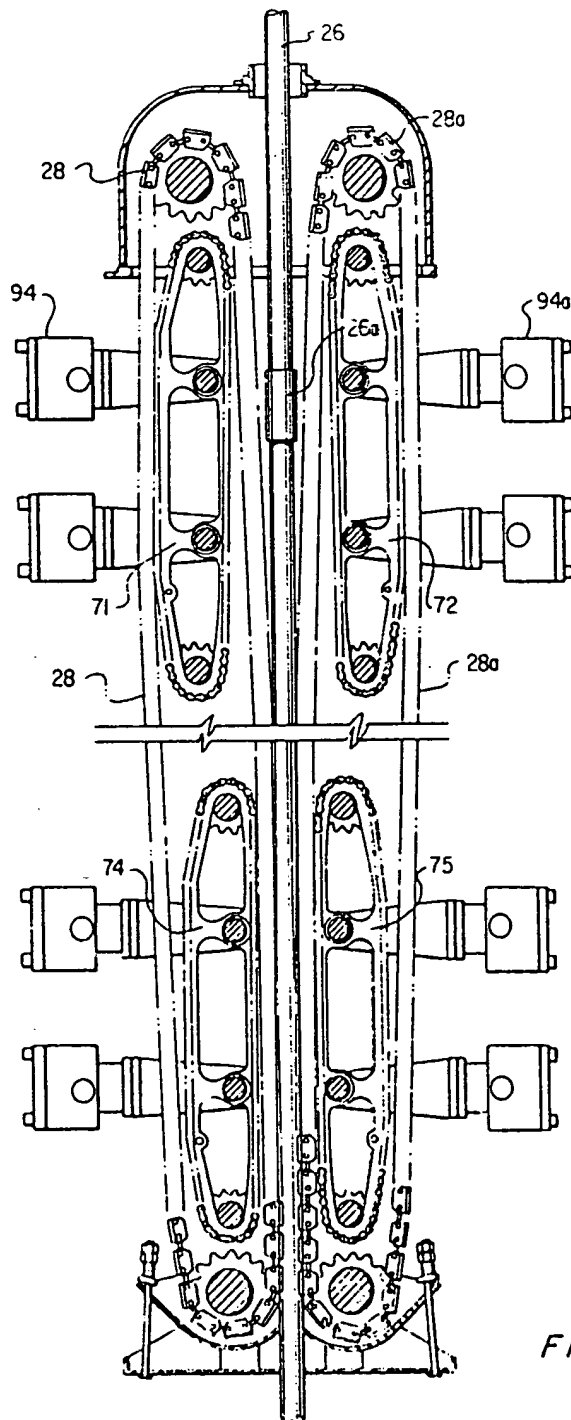
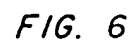


FIG. 5

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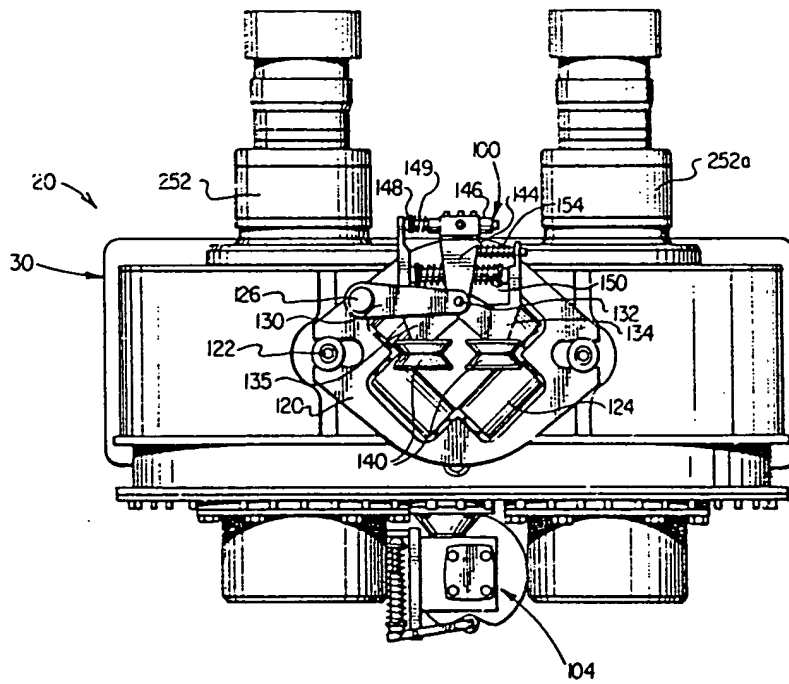


FIG. 7

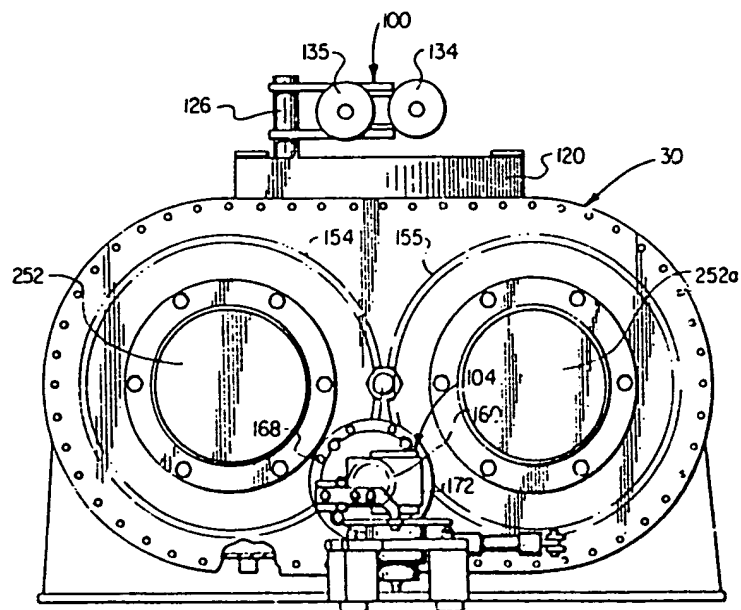
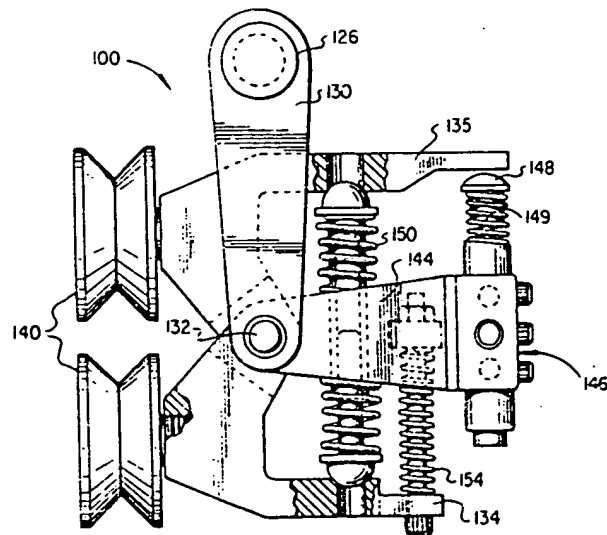
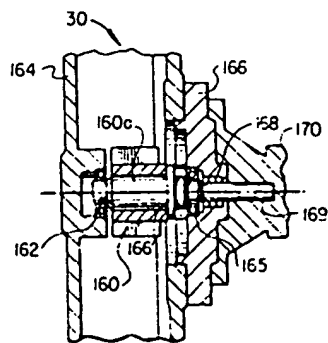


FIG. 8

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**FIG. 9**



**FIG. i2**

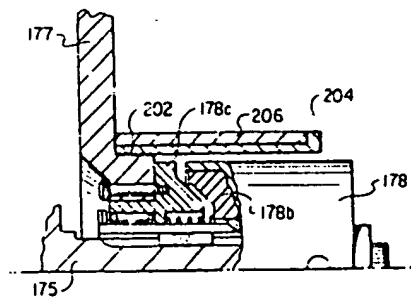


FIG. 13

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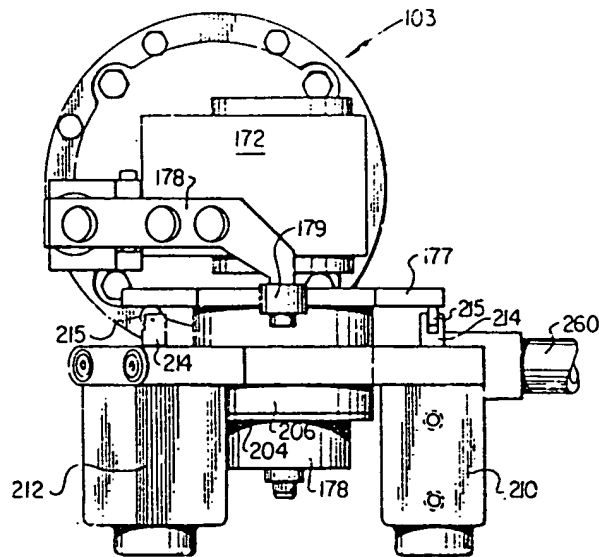


FIG. 10

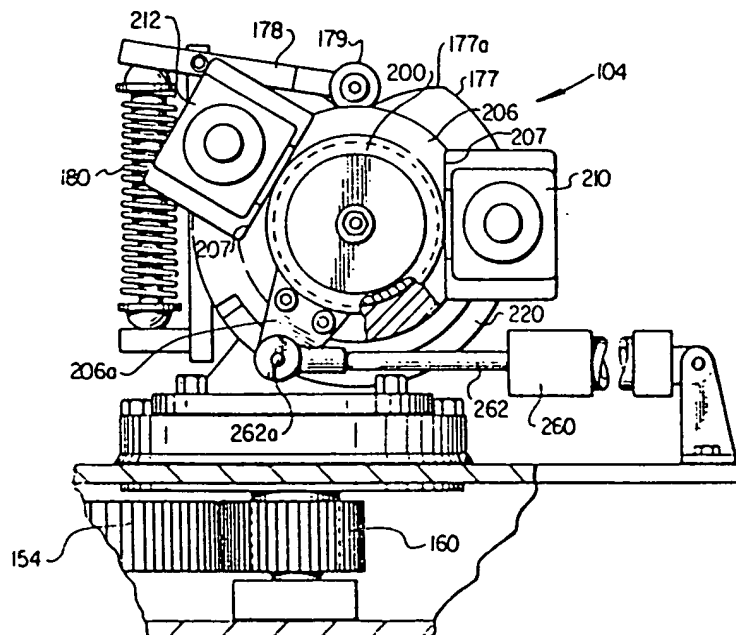


FIG. 11

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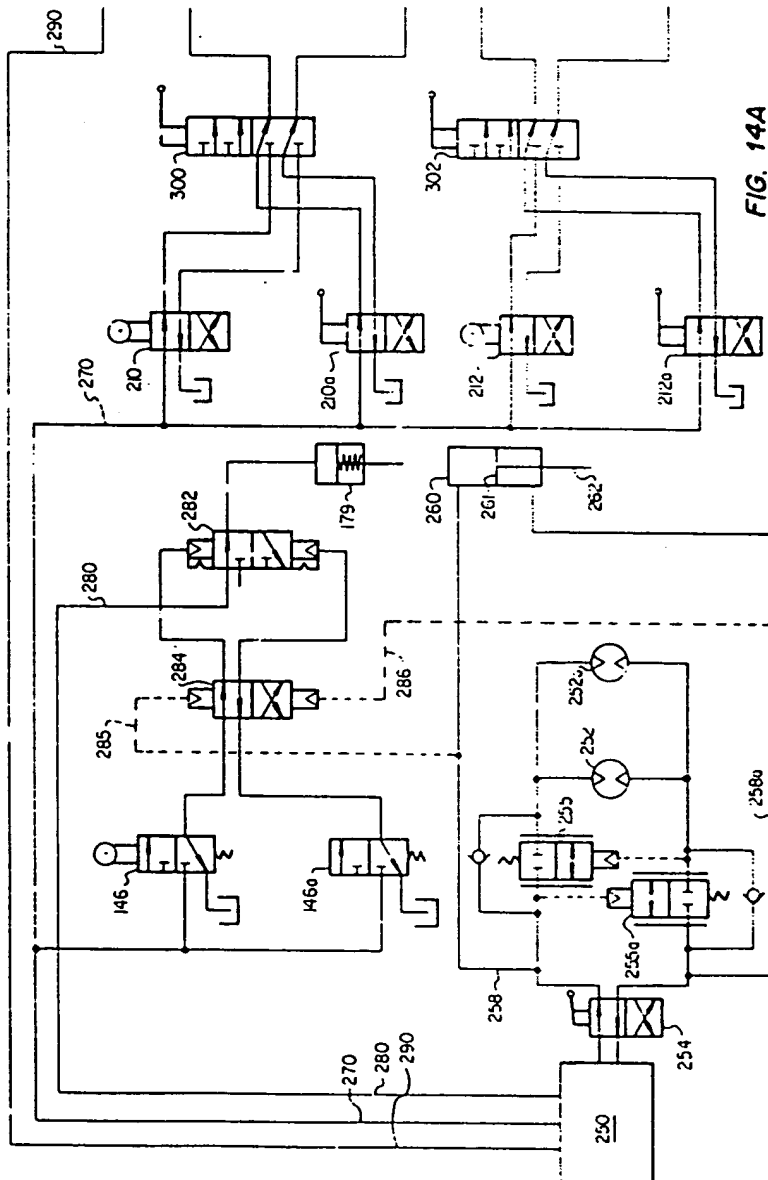


FIG. 14A

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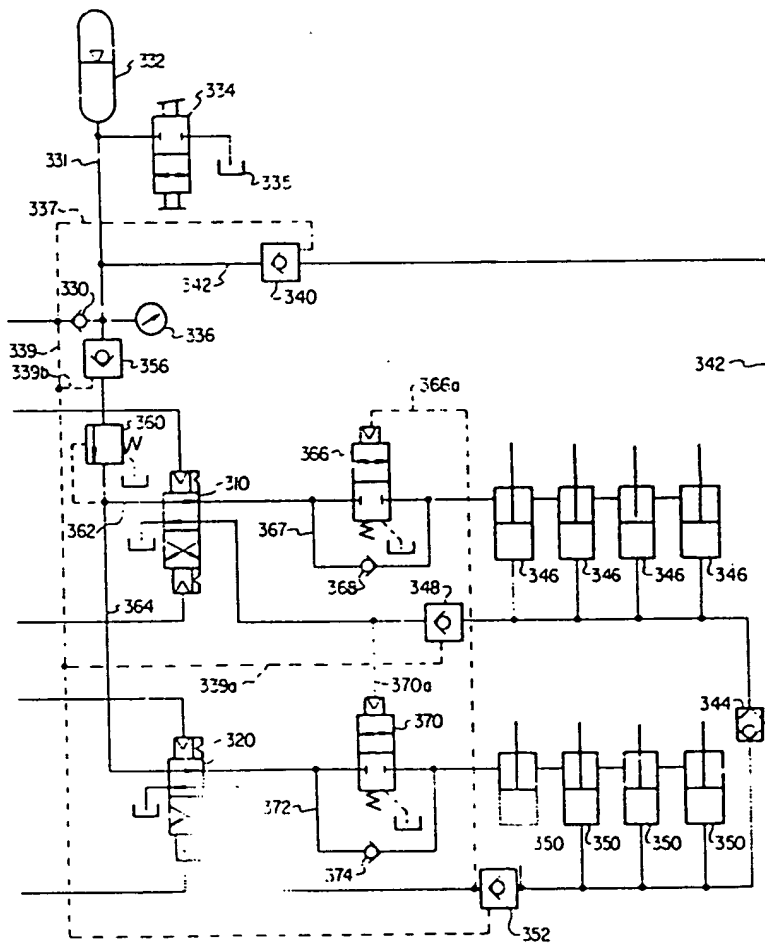
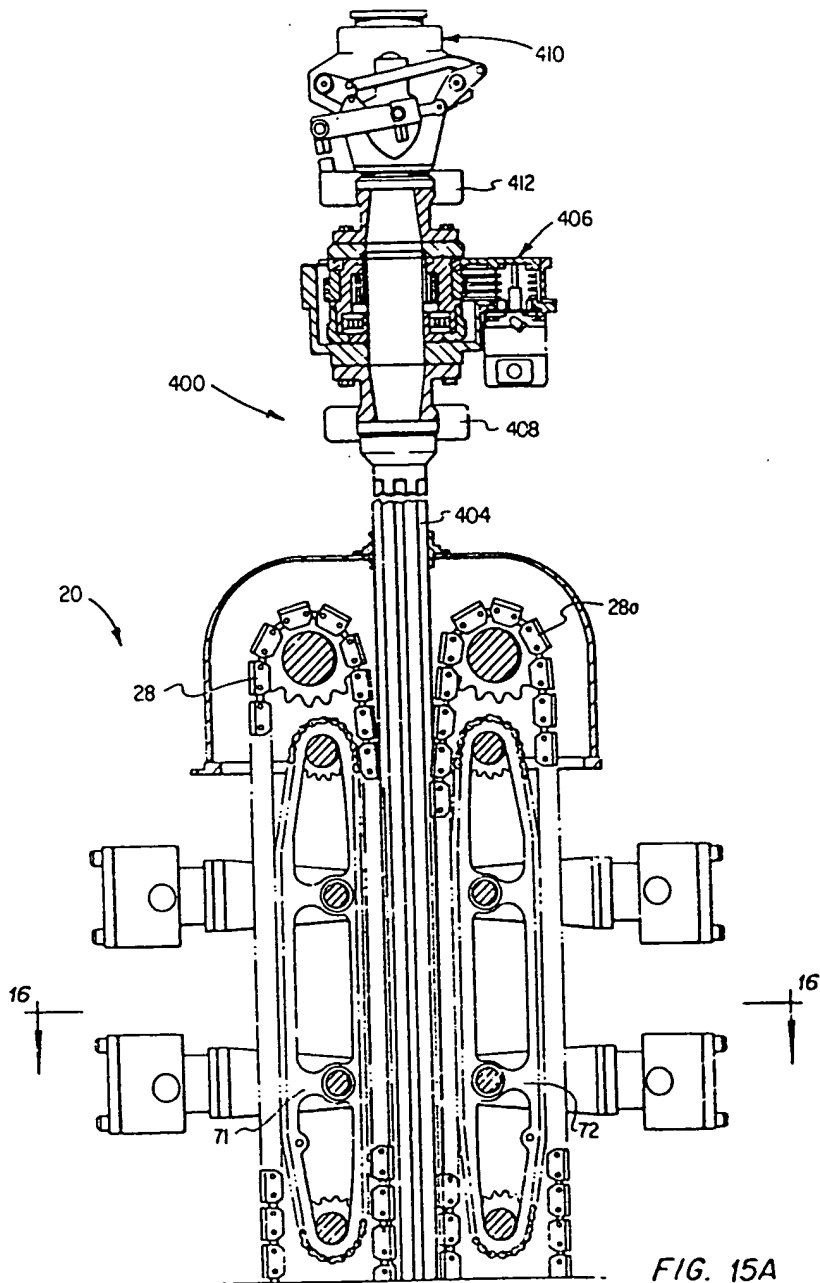


FIG. 14B

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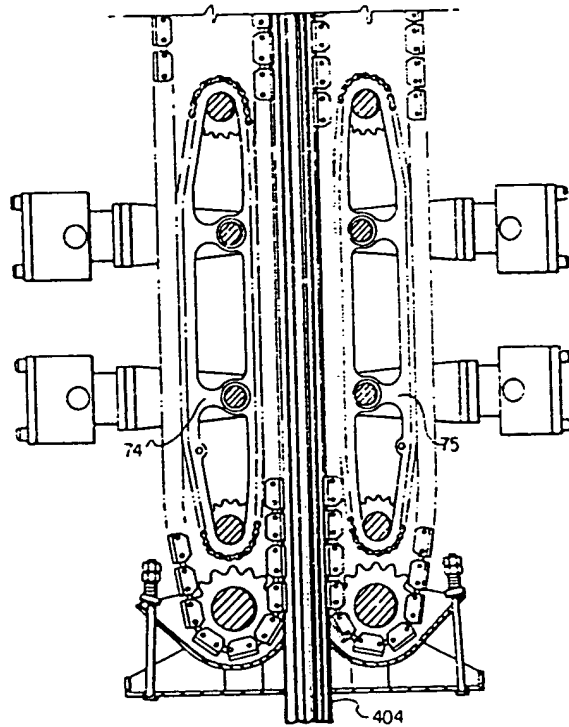


FIG. 15B

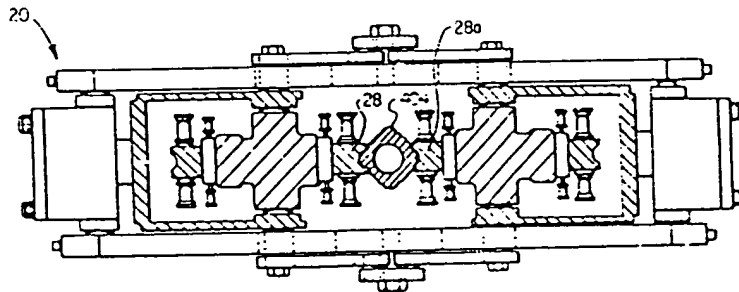


FIG. 16